

# DIGITAL ENGINEERING SUMMIT

16-17 June 2025

Rome Marriott Park Hotel, Italy



Creating the Future of  
**INDUSTRIAL OPERATIONS**

# Rendering Updates



**Tyler Phillips**

Emulate3D Global Business Development

**Jordan Wilkie**

Emulate3D Senior Software Engineer





# | What is Unreal Engine?

An advanced real-time 3D creation tool, commonly used as a game engine but with applications in many industries.

Offers major advantages:

- Improved performance**
- Higher quality rendering**
- Well established, reliable solution**

Available for use as a Beta in Emulate3D 2024.

Now default rendering in Emulate3D 2025.



Unreal Engine includes many optimisations out of the box, including:

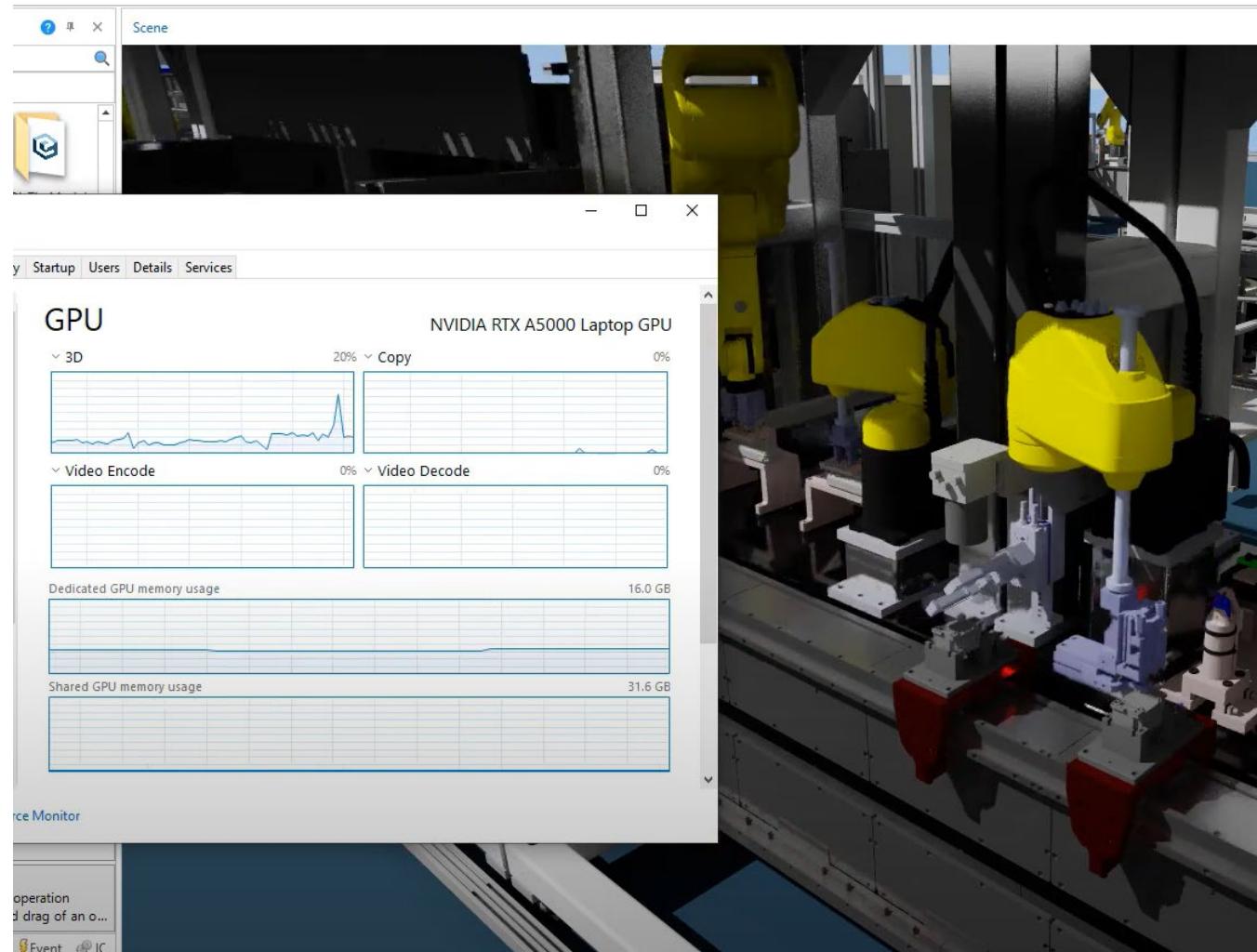
- Dynamic Mesh Instancing
- Automatic Draw Call Merging
- Mesh Draw Command Caching
- Better utilization of the GPU

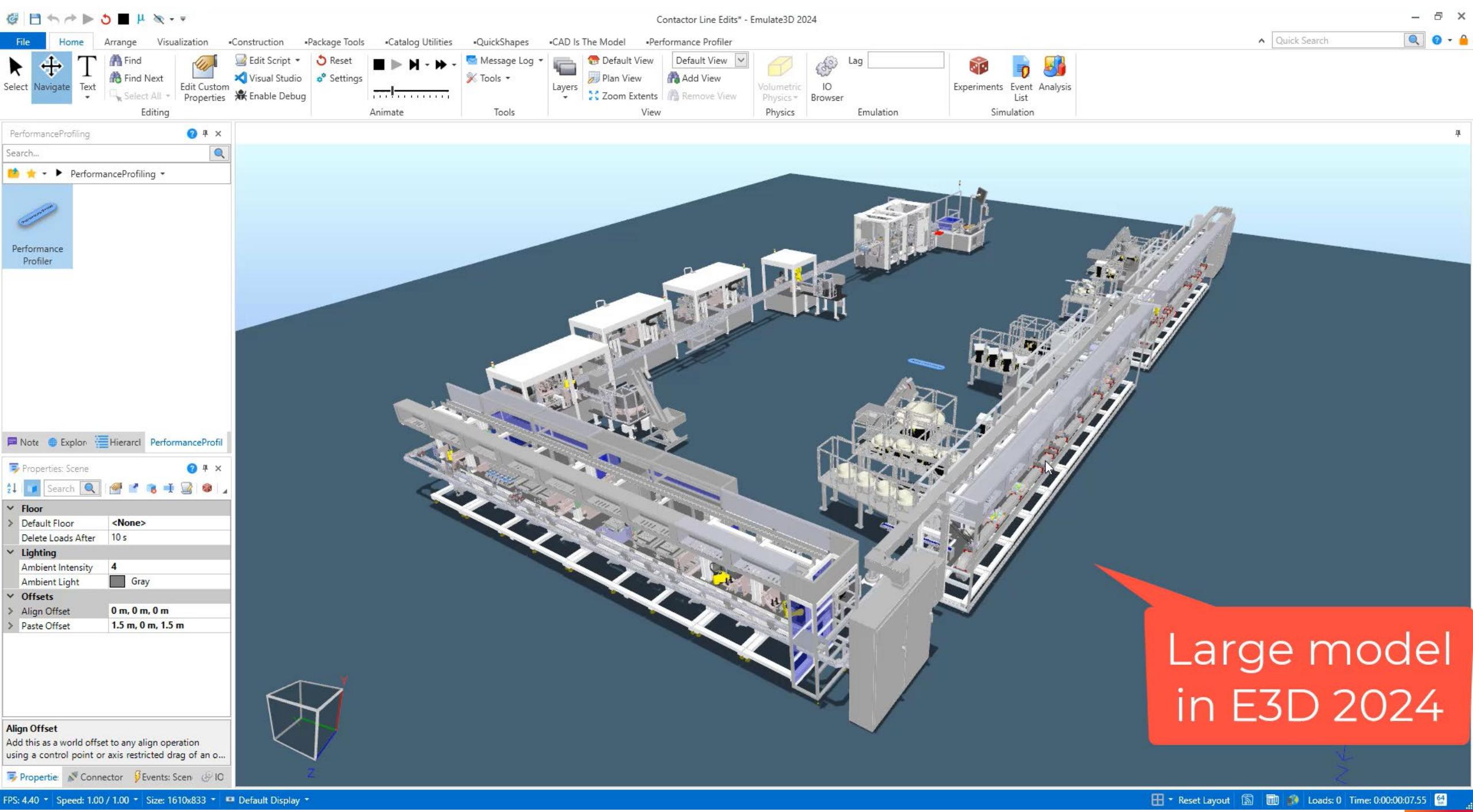
Emulate3D has implemented Unreal rendering with **multithreading**.

This significantly reduces the amount of time blocking the main thread.

This improves comms processing, UI interactions, and simulation performance.

**What's Planned – further optimizations!**







# Tips & Tricks - Unreal and GPUs

Unreal rendering is more reliant upon your GPU. If you see poor performance, consider:

- Does Performance Profiler say rendering is the issue?
- Is your graphics card underpowered?
- Are you running on a VM? Is GPU passthrough set up?
- Are graphics drivers up to date?
- Is E3D incorrectly using your integrated graphics?
- Are you using battery and in power saving mode?

If the answer is yes, then you could try:

- Use the High Performance display mode
- Merging sections of CAD with many static children.  
Very high visual counts can be a CPU bottleneck!
- Try using v18.0.1+ if encountering VM rendering issues



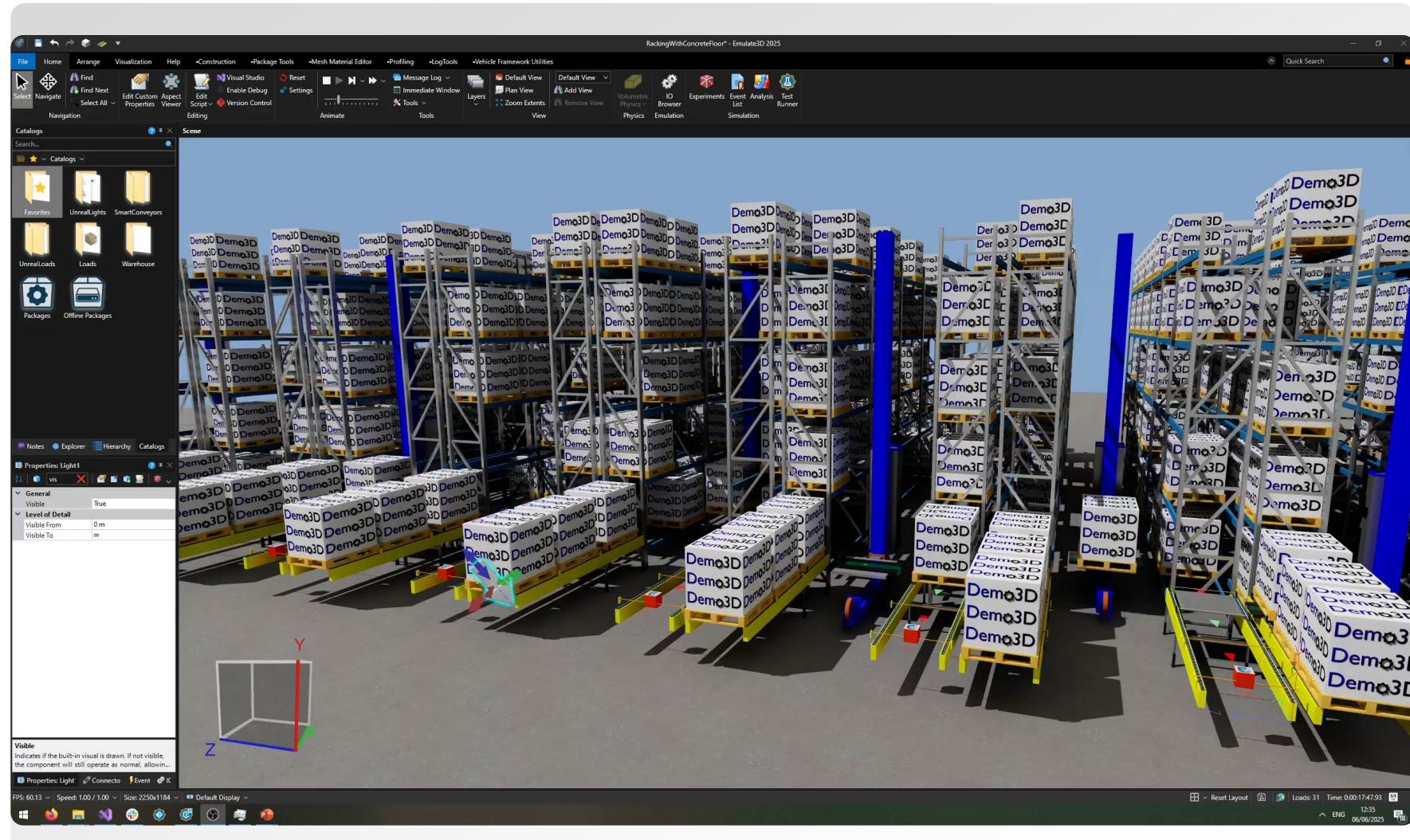


# Unreal - Ray Tracing and Global Illumination

Real time ray tracing

Dynamic global illumination

Lighting adapts to changes to light sources and geometry





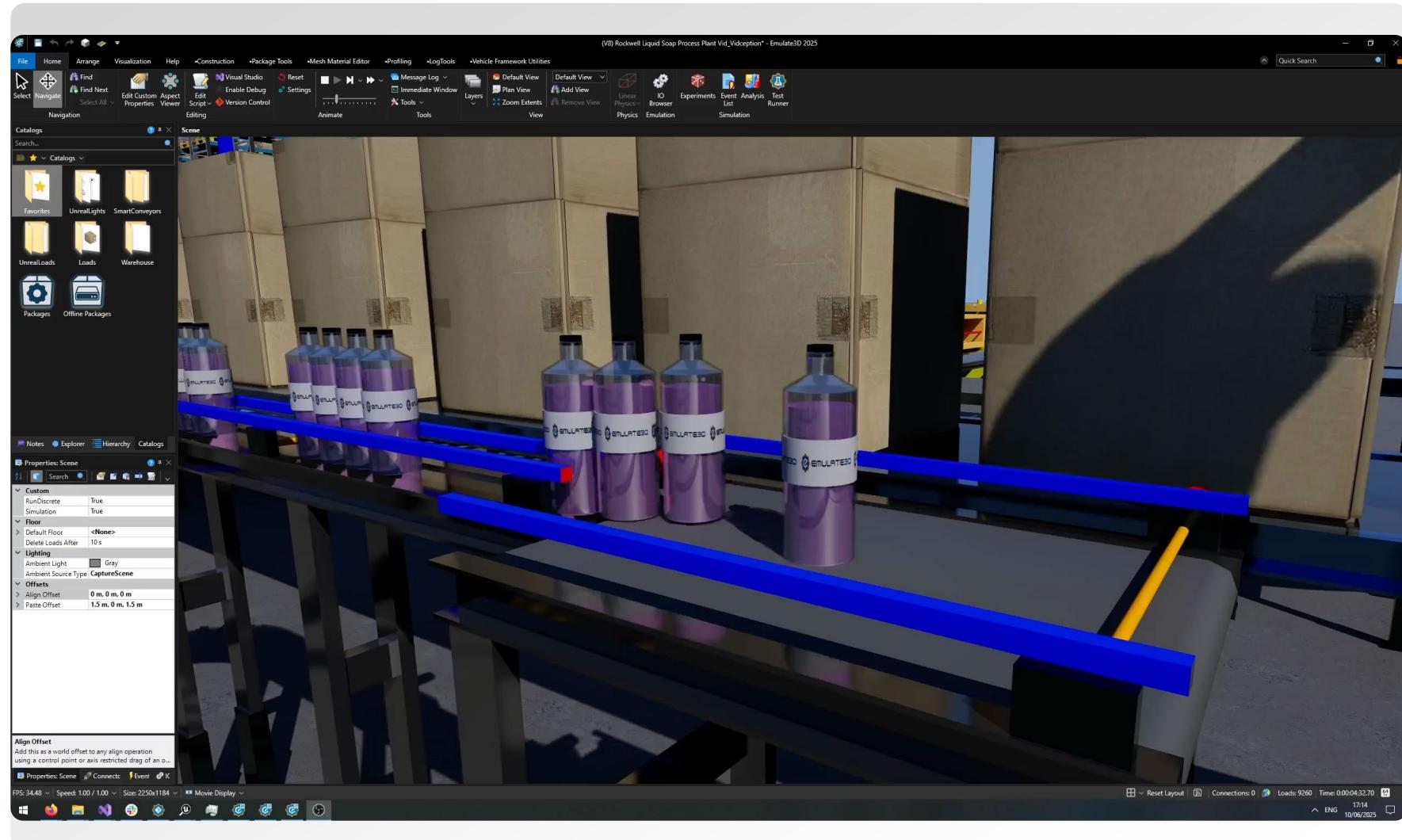
# Unreal - Reflections

Reflections update  
in real time

Screen space  
reflections

Ray traced  
reflections\*

\* Coming in v18.0.2



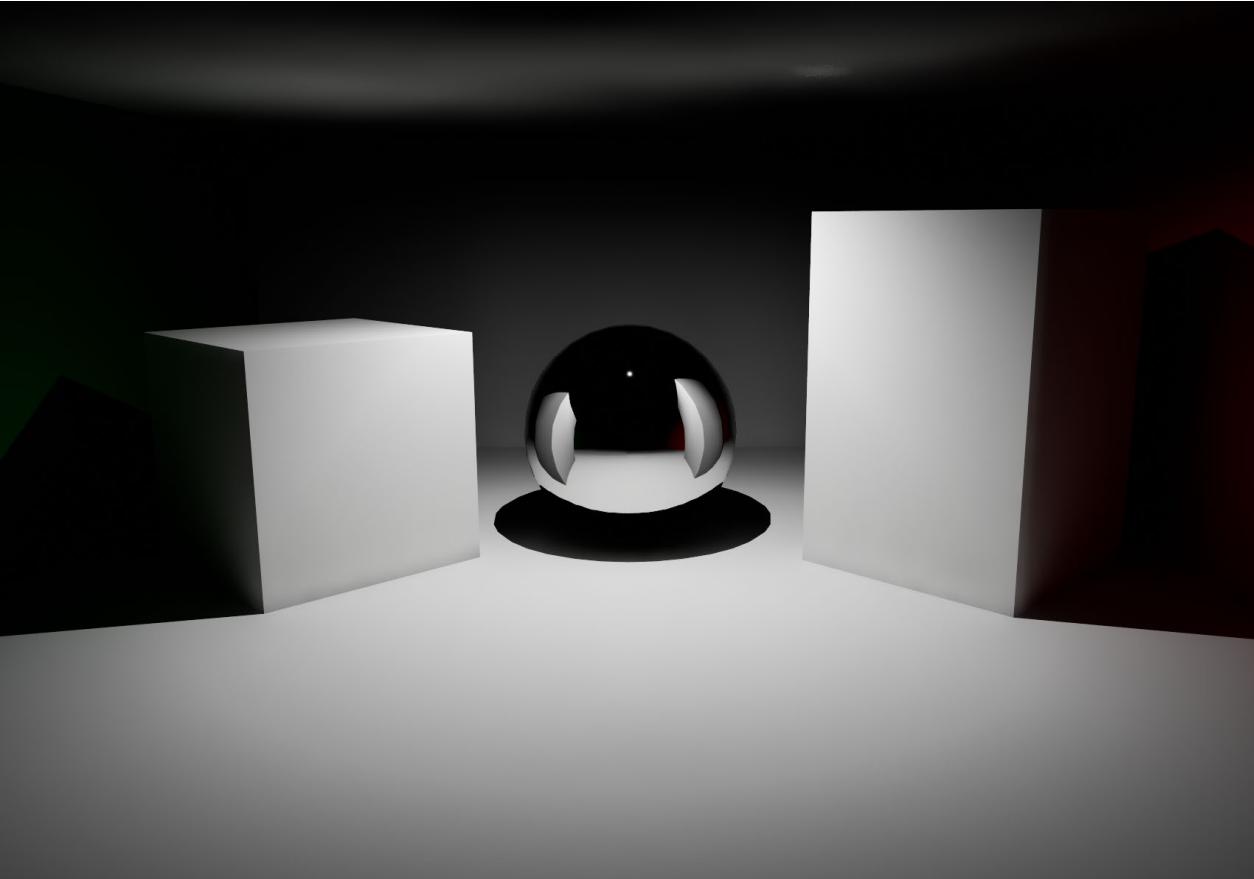


# | What's Planned - Path Tracing

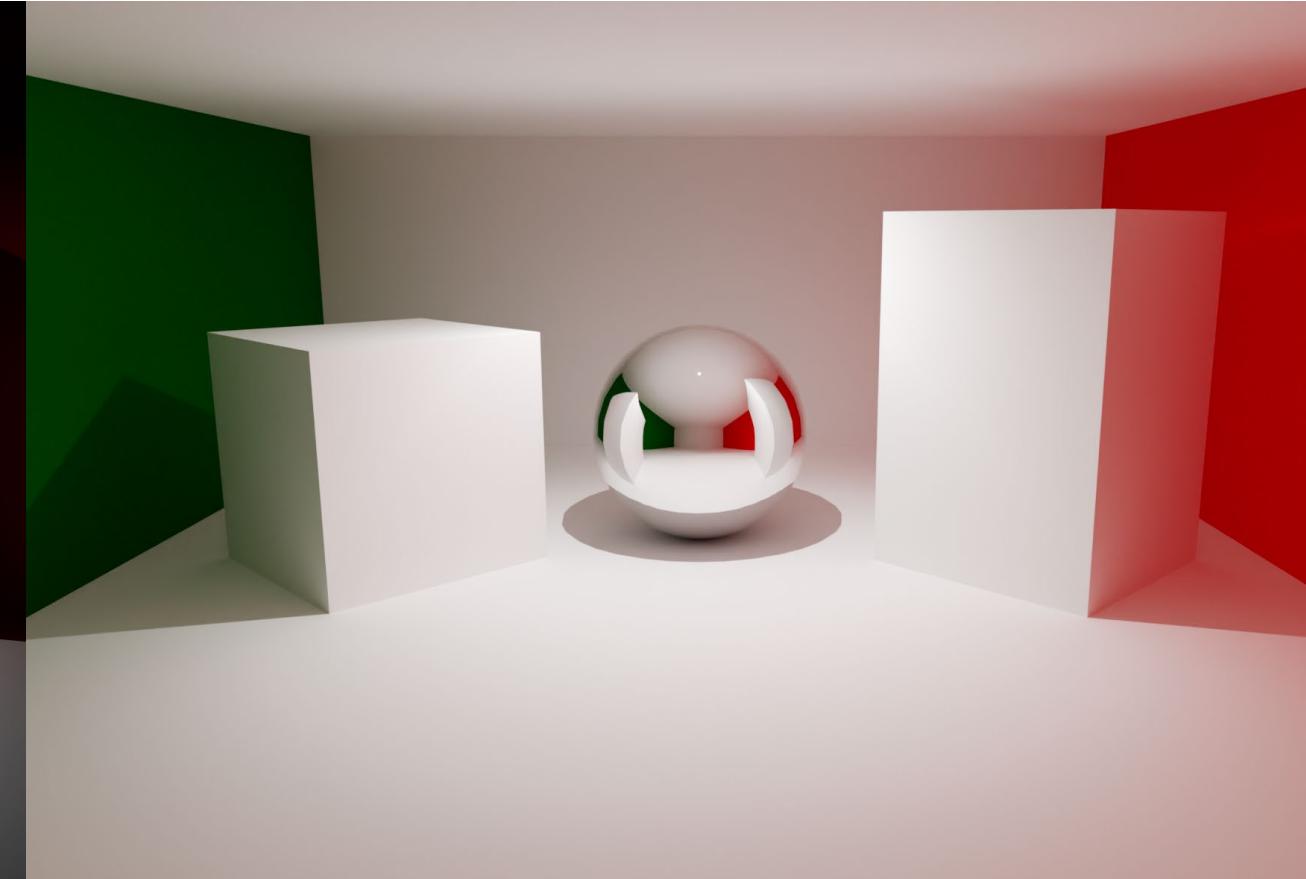
Create photorealistic renders and videos from within Emulate3D!

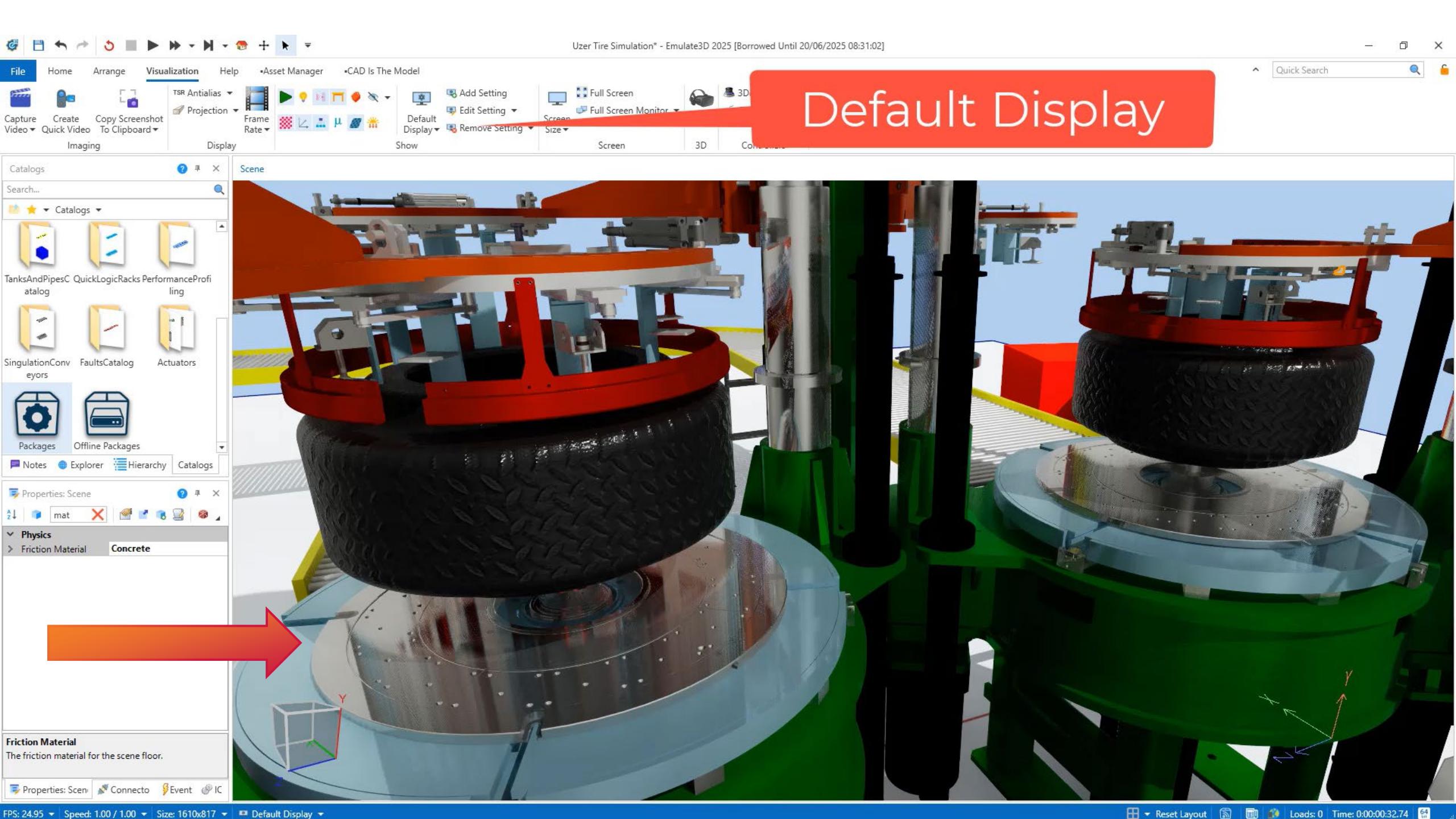
Frames take ~seconds to settle. Think Omniverse or Pov Ray!

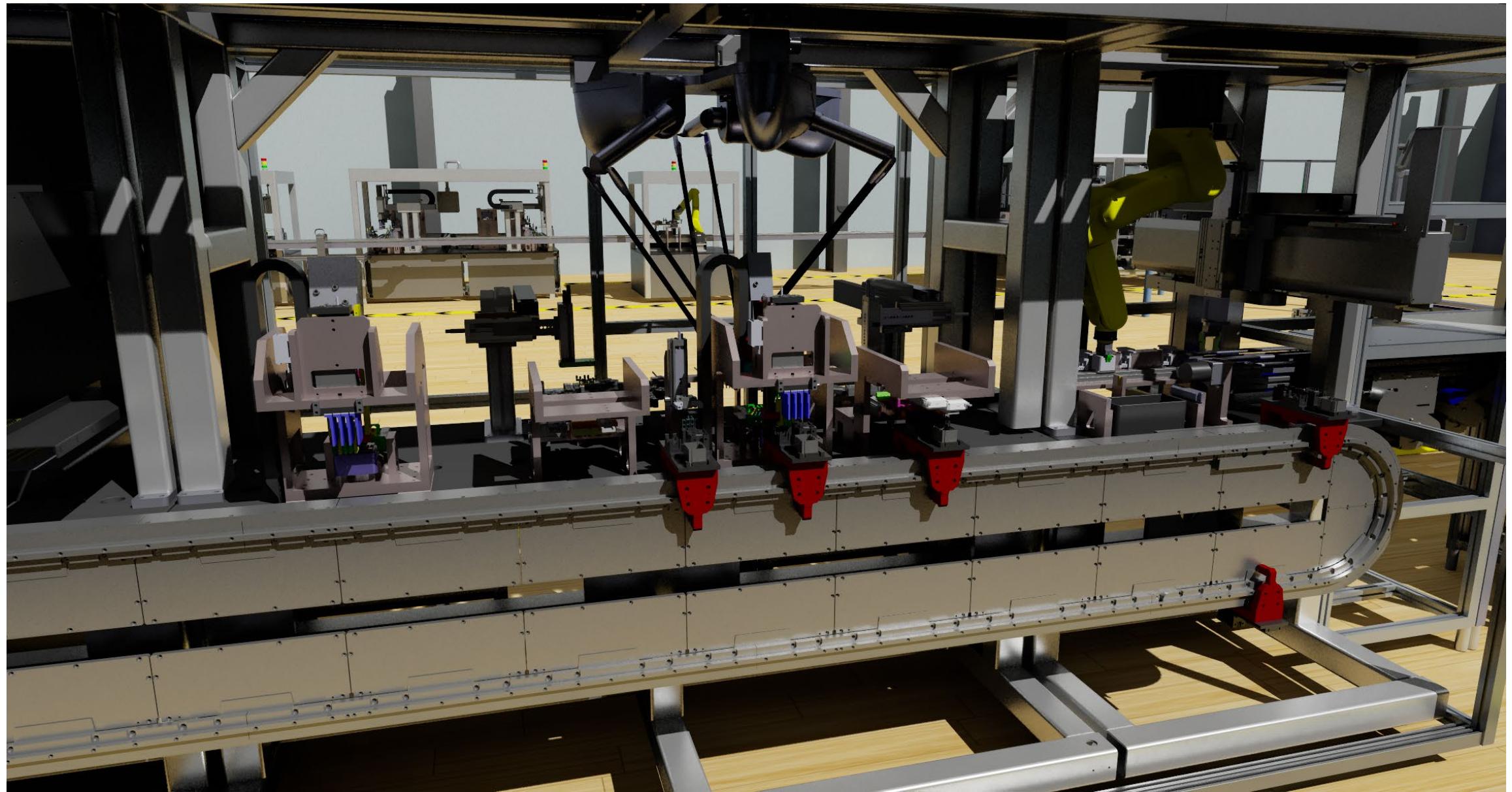
Without Path Tracing

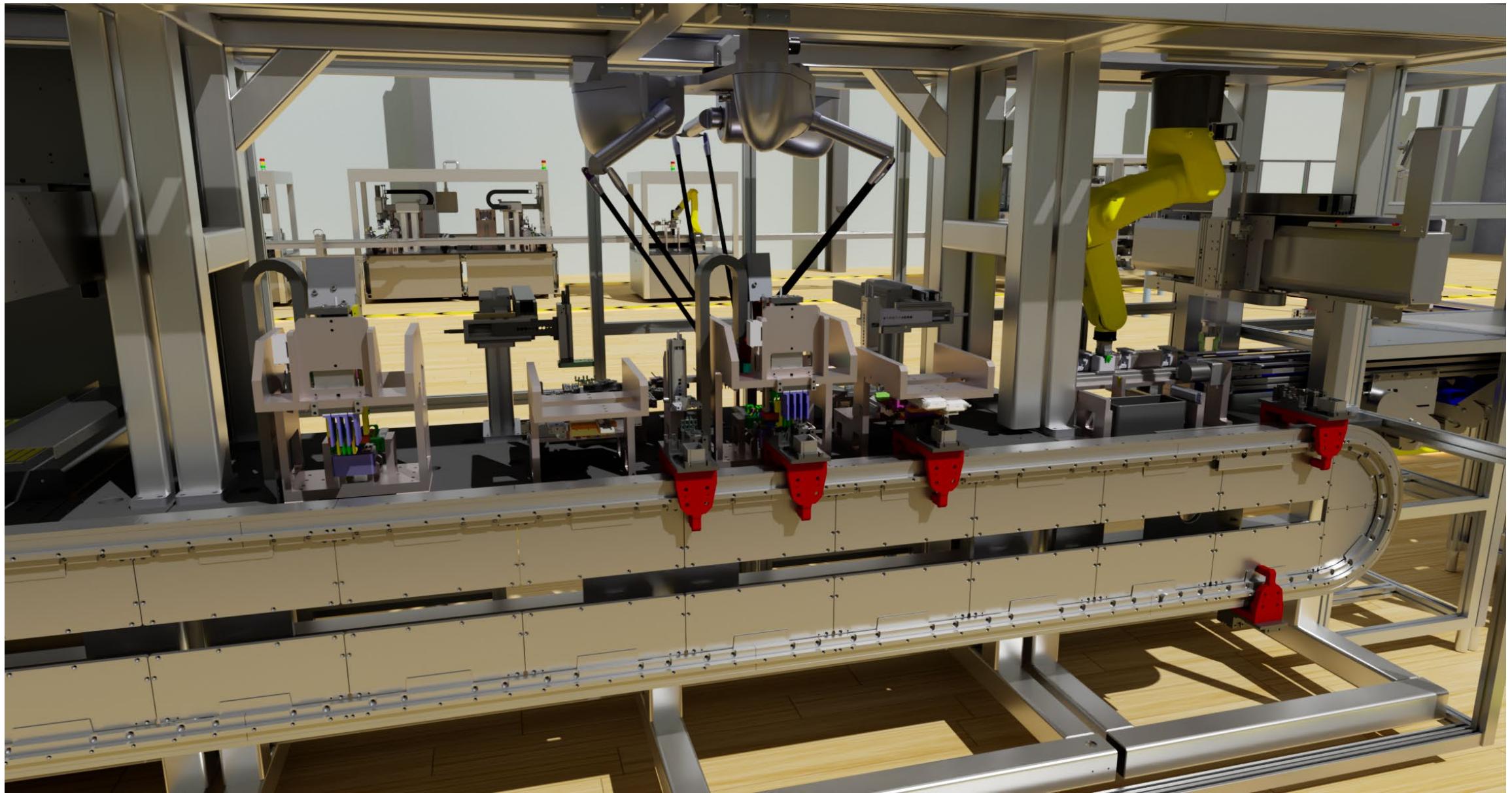


With Path Tracing Preview





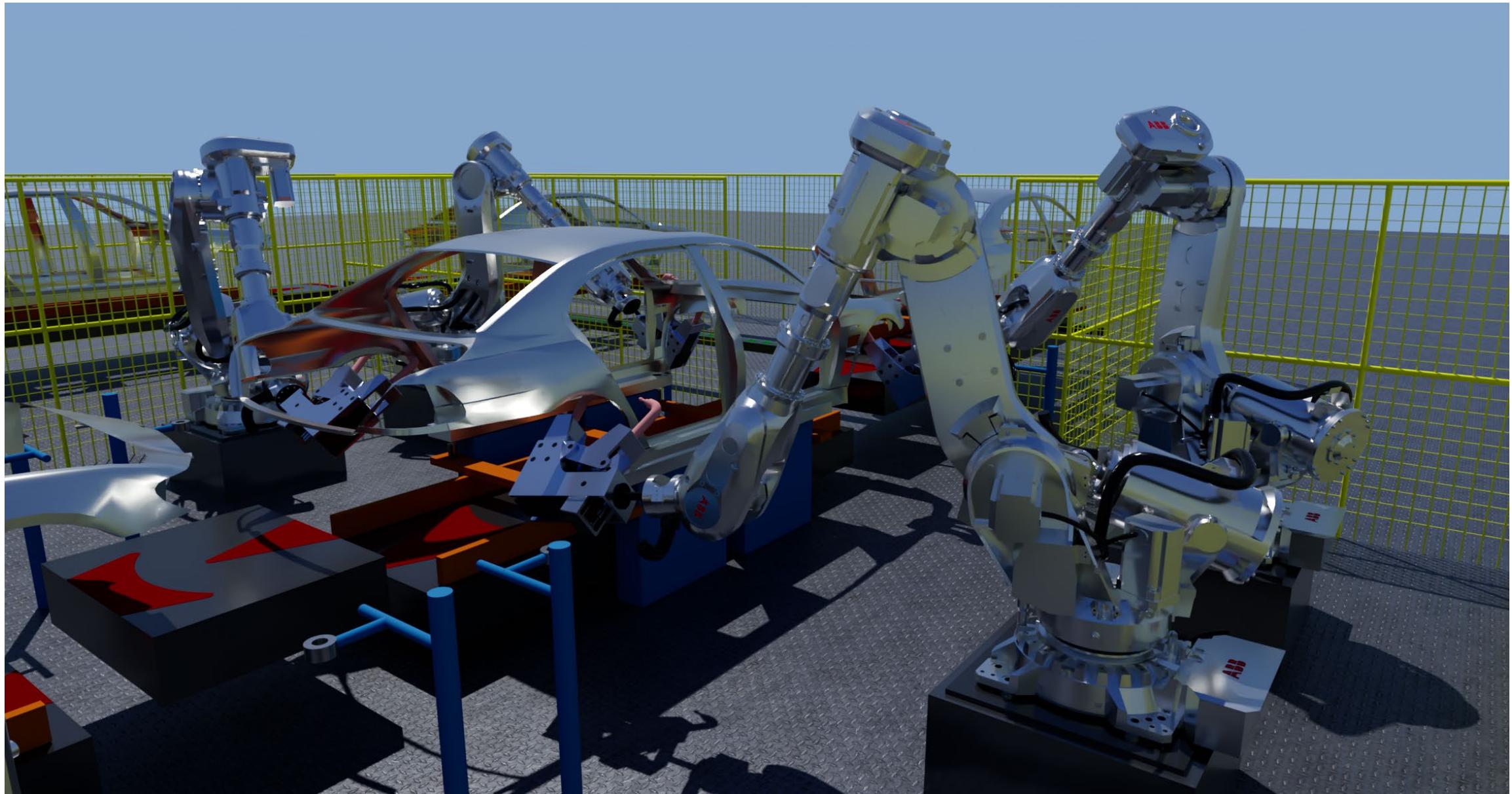






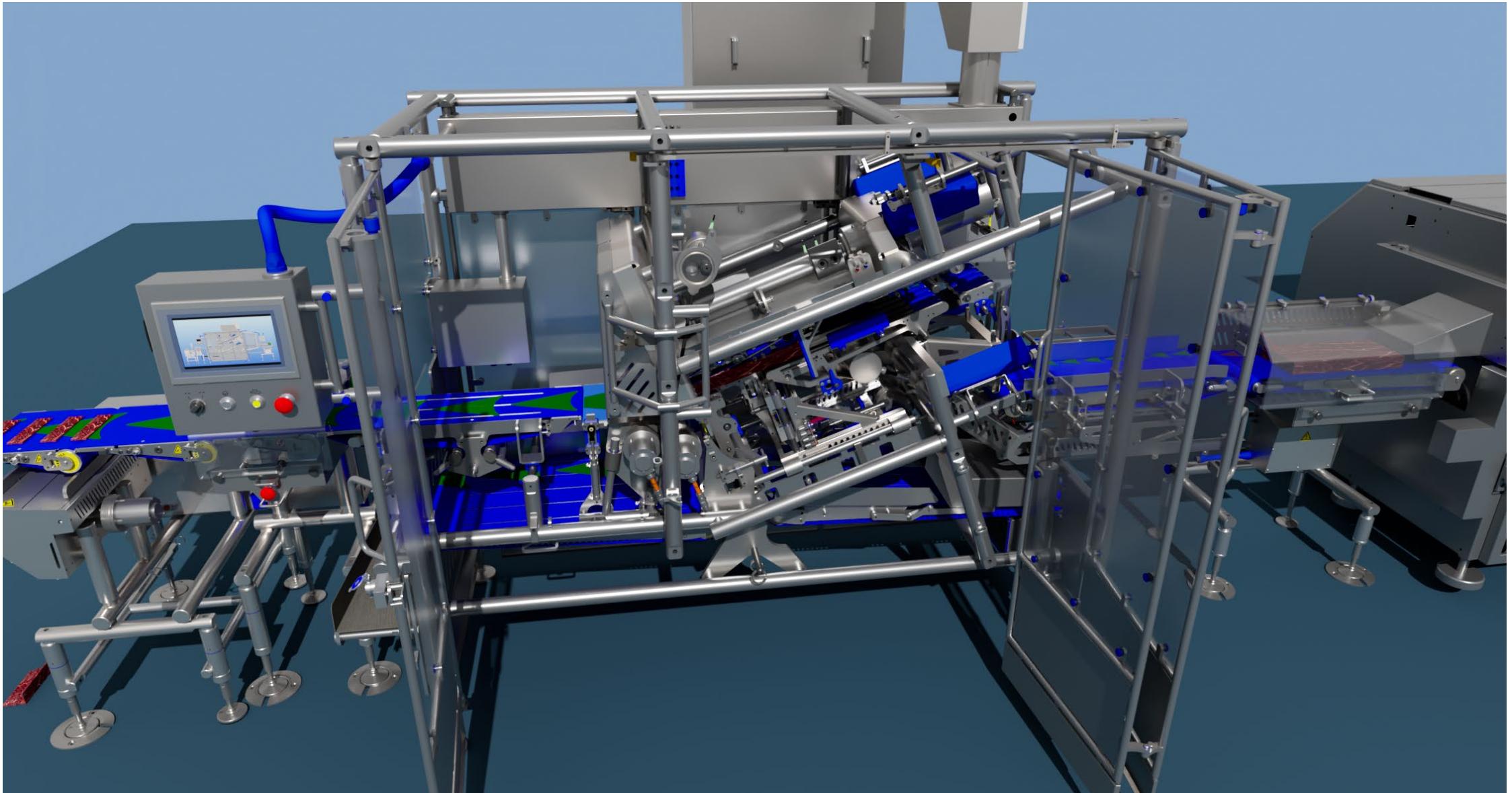
# Path Tracing On





# Path Tracing On





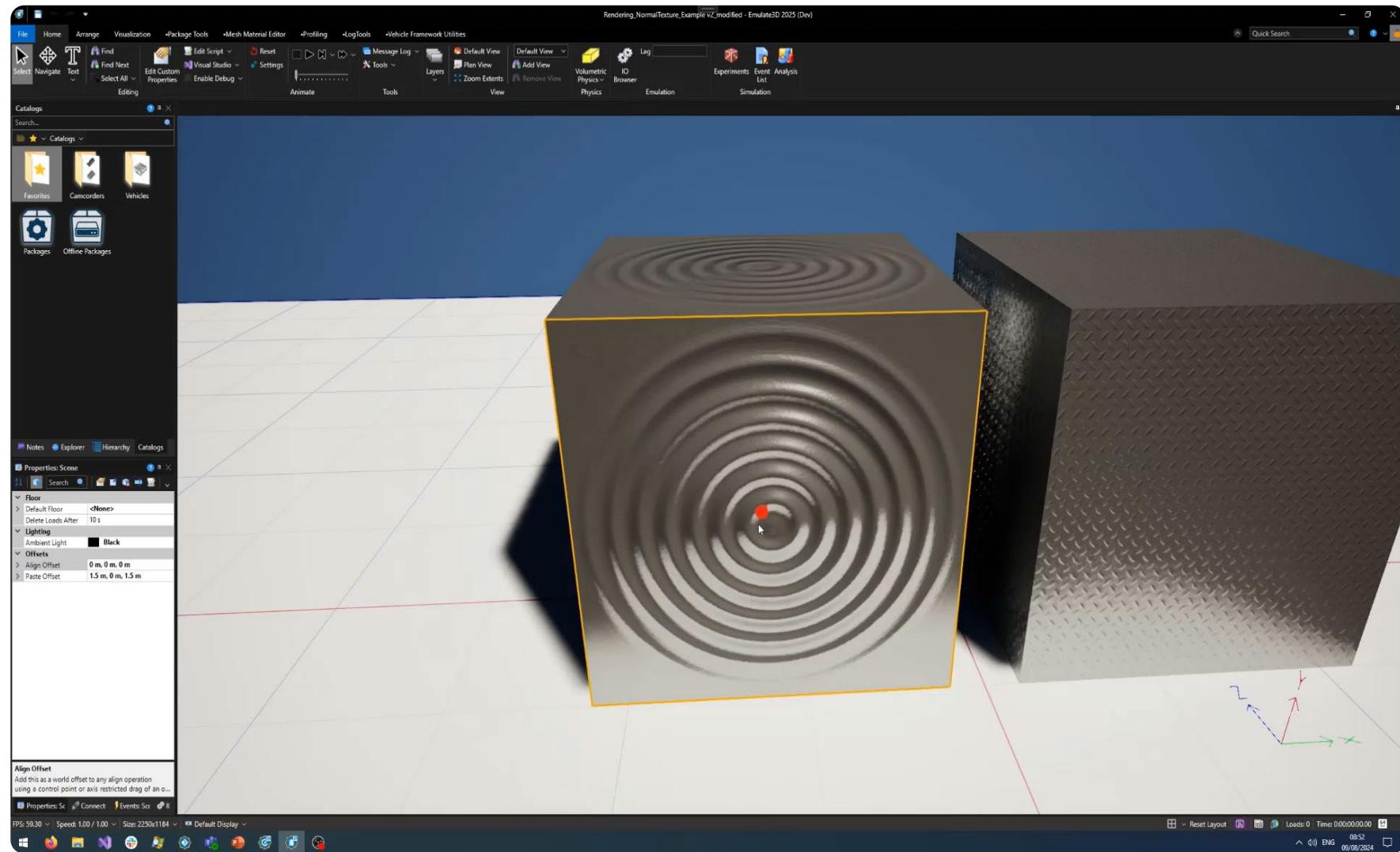


# Unreal - Material Options

Advanced shading  
models using  
Physically Based  
Rendering.

Control over how  
materials interact  
with light, including  
Normal Textures, and  
Ambient Occlusion.

Minimal performance  
cost!



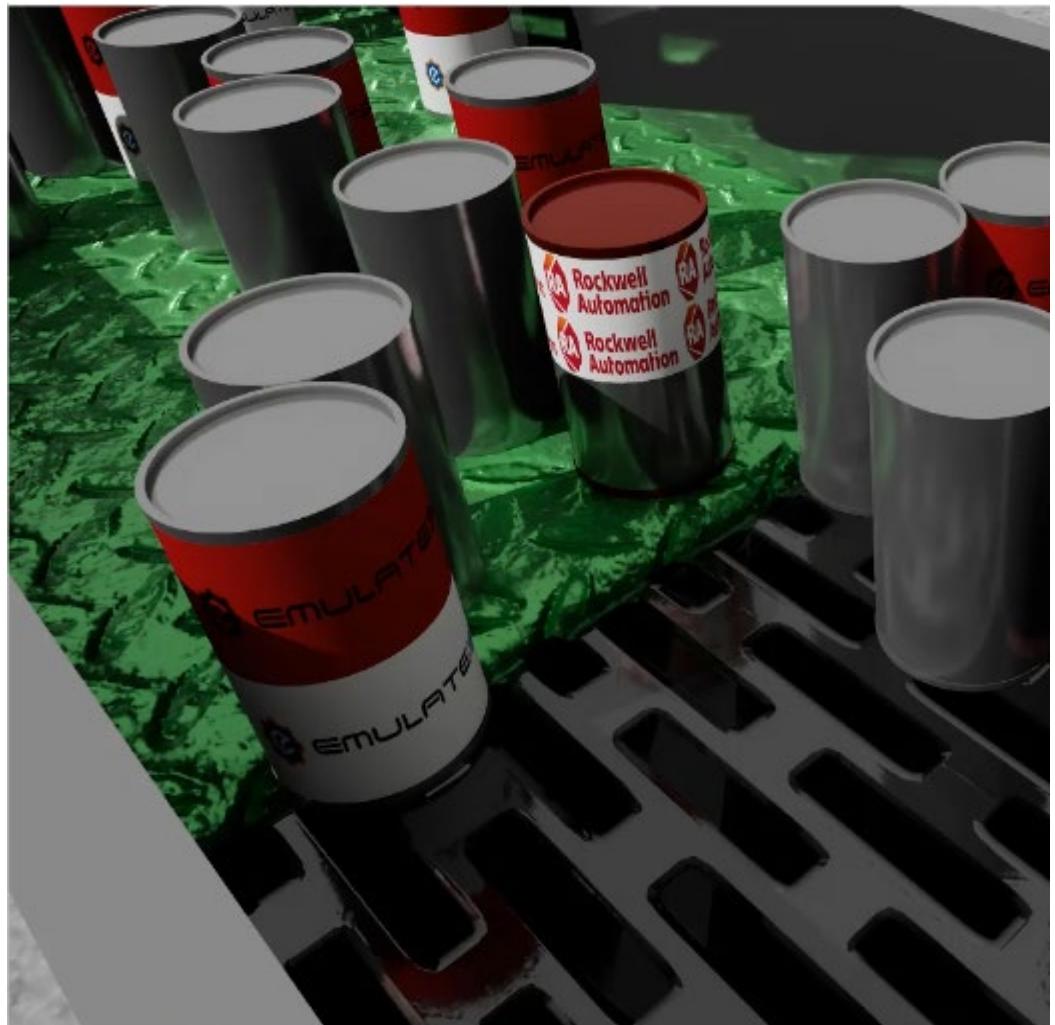
# Tips & Tricks - Material Properties

The Materials contains properties which were used for POV Ray only. These affect Unreal rendering!

- Set a Reflectivity. You could even use a script to make all grey metallic colours slightly reflective.
- Set a Luminosity to make a visual glow.
- Set a Normal Texture to give a visual bumpiness.
- Use the Normal Depth to increase bumpiness effect, or invert depending on the file format used!
- Use free (CC0 licensed) texture packs which contain both textures and normal textures.

## What's Planned - Material Overhaul!

Use a set of texture maps for even higher quality lighting and reflections (e.g. PBR).





# Unreal - Light Sources

Multiple light sources  
with a range of light  
casting types

- Directional
- Spot
- Point
- Sky

Fully dynamic!

Ray traced shadows

Hard or Soft shadows





# Display Modes

Quickly toggle between Unreal Rendering settings to get the best result

Unreal Rendering is highly configurable. We've created four Display Modes to suit different needs:

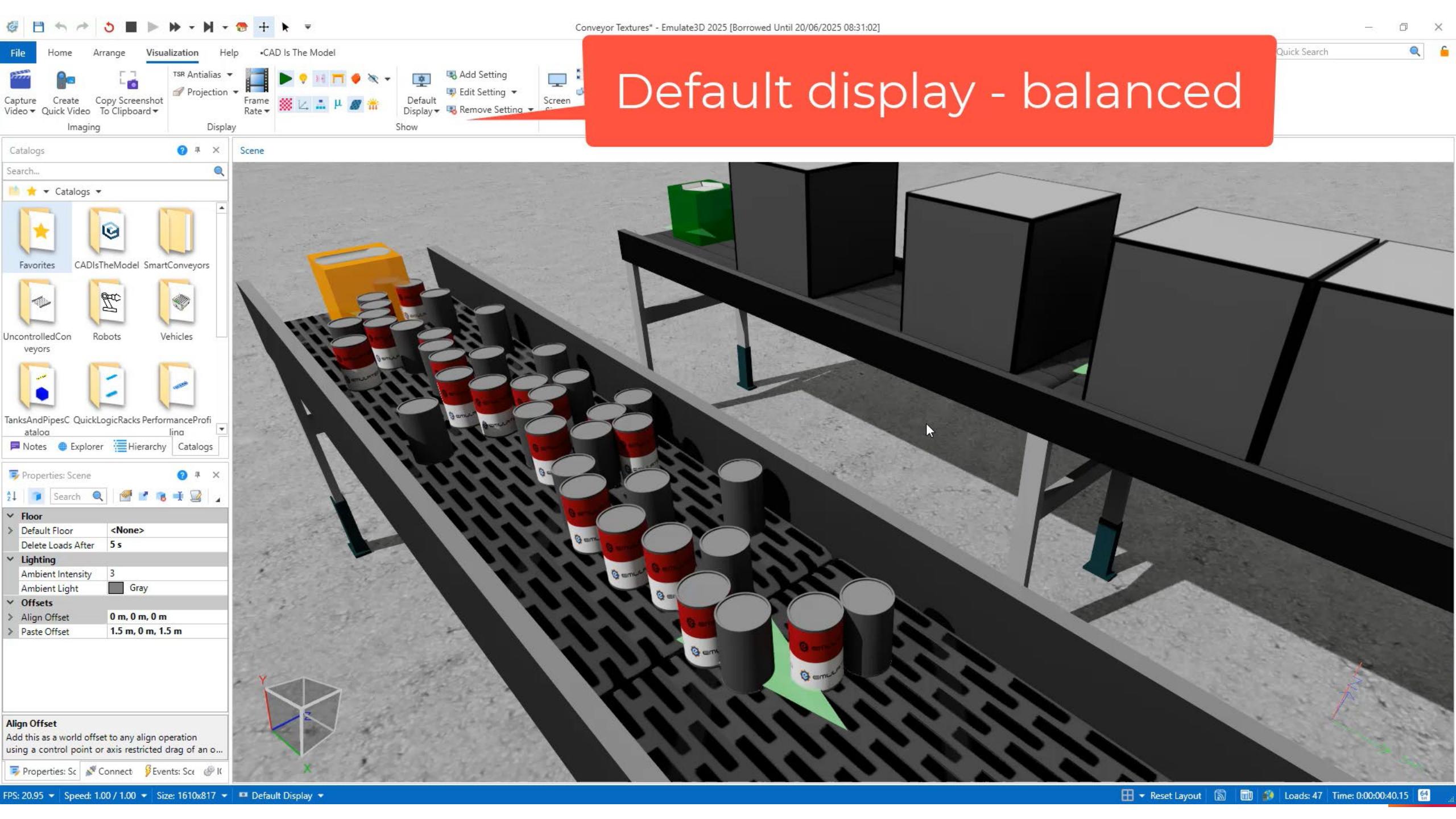
Use **Build** display mode for a clear visualisation which is most similar to the 2024 rendering

Use **Movie** display mode for high quality images and videos

Use **High Performance** to run Unreal as lean and fast as possible

And **Default** display model is a great compromise for general use!

Setting	Description	Performance	Build	Default	Movie
Antialias	Smooth pixelated edges	Off	Low (FXAA)	High (TSR)	High (TSR)
Shadows	How the shadows are displayed	Off	Vertical	Ray Traced	Translucent
Textures	If material textures are displayed		✓	✓	✓
Lighting	How lights are displayed	Off	Downlight	Custom	Custom
Reflections	Mirror effect if material reflectivity set			✓	✓
Global Illumination	Transfer colour from nearby objects			✓	✓
Ambient Occlusion	Shadows in closed off spaces			✓	✓
Tonemapper	Better display differences in brightness			✓	✓
Utilities	Axes, direction arrows, references	✓	✓	✓	

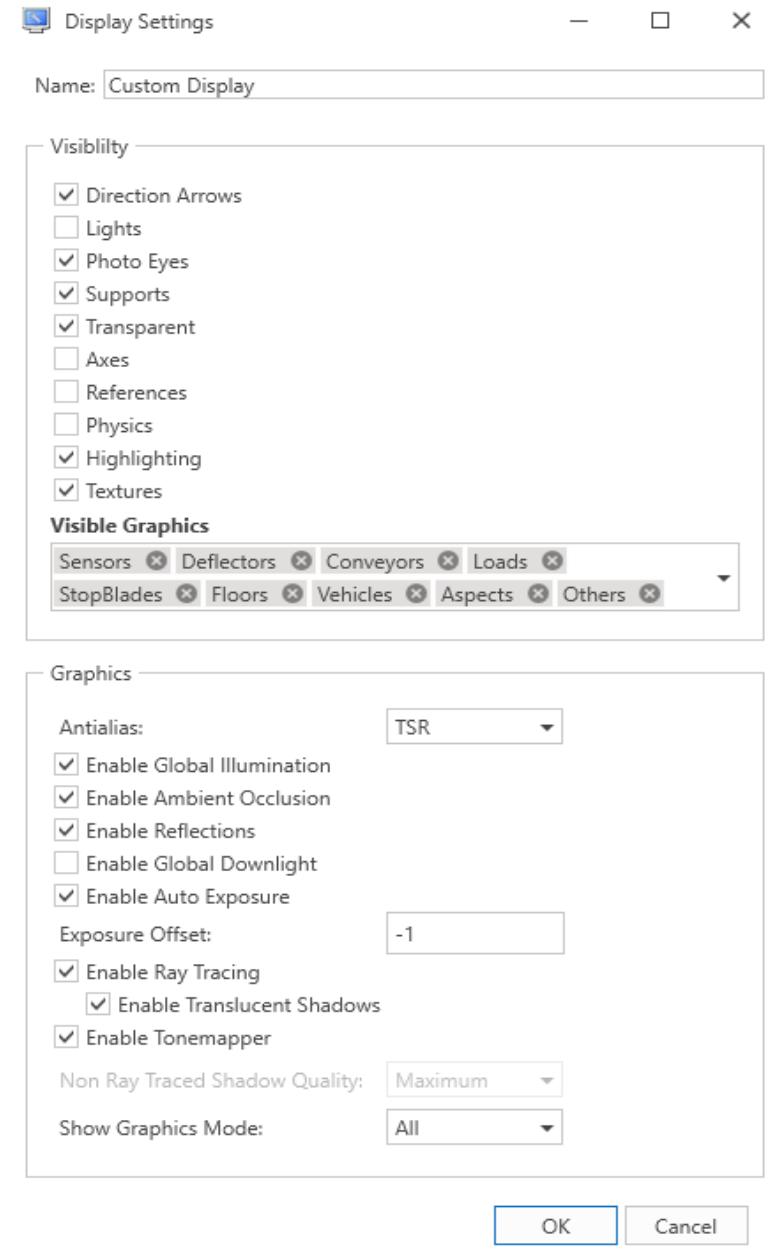




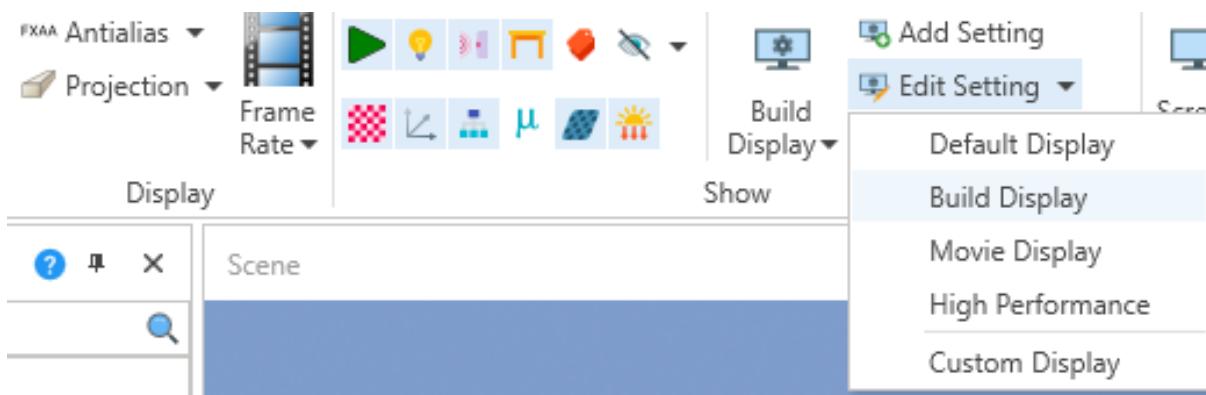
# Tips & Tricks - Custom Display Modes

Create custom display modes according to your needs:

- Show or hide utilities like direction arrows on conveyors, reference orbs, and axes in the corner of the view window.
- Turn on physics view, or hide certain physics collision groups.
- Fine tune graphics settings according to preference, such as exposure and tonemapping.



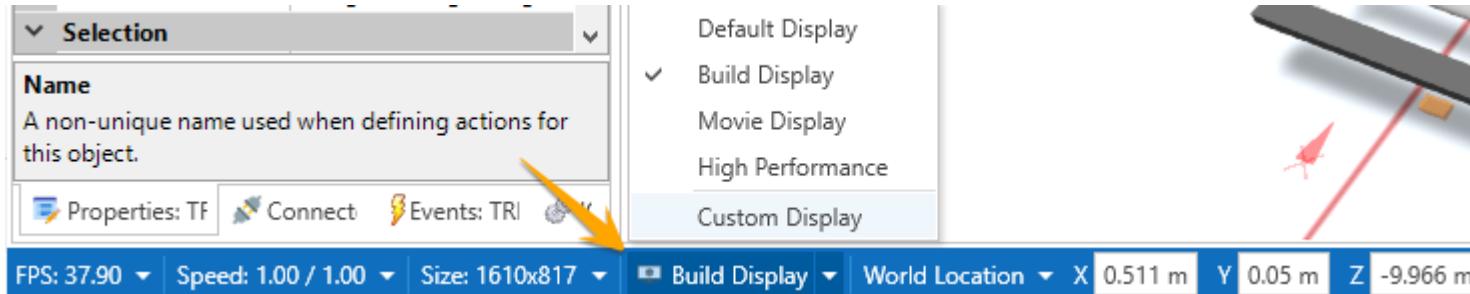
Or customize the default display modes!





# Tips & Tricks - Custom Display Modes

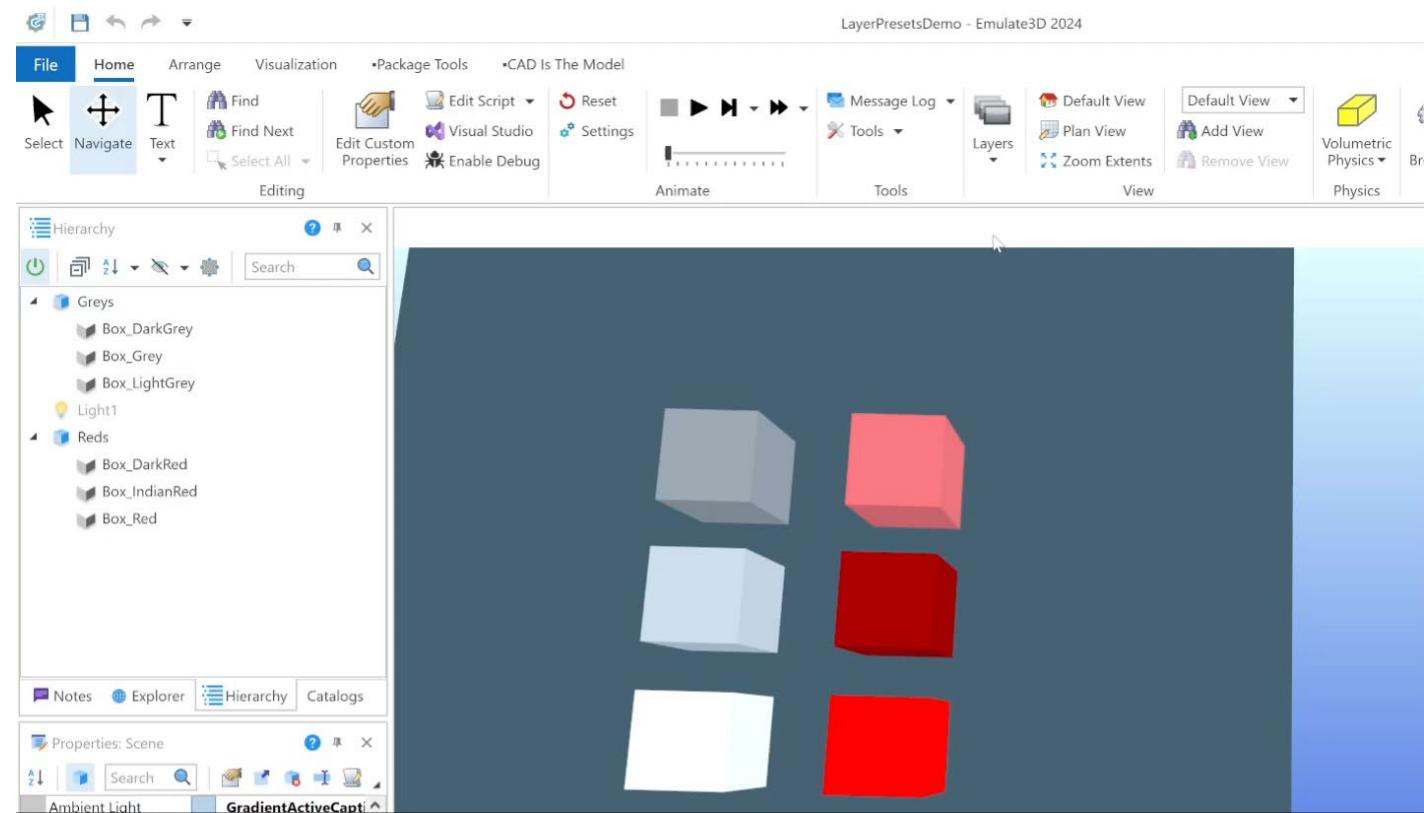
Quickly swap between views using the bottom toolbar:



Combine with other tools such:

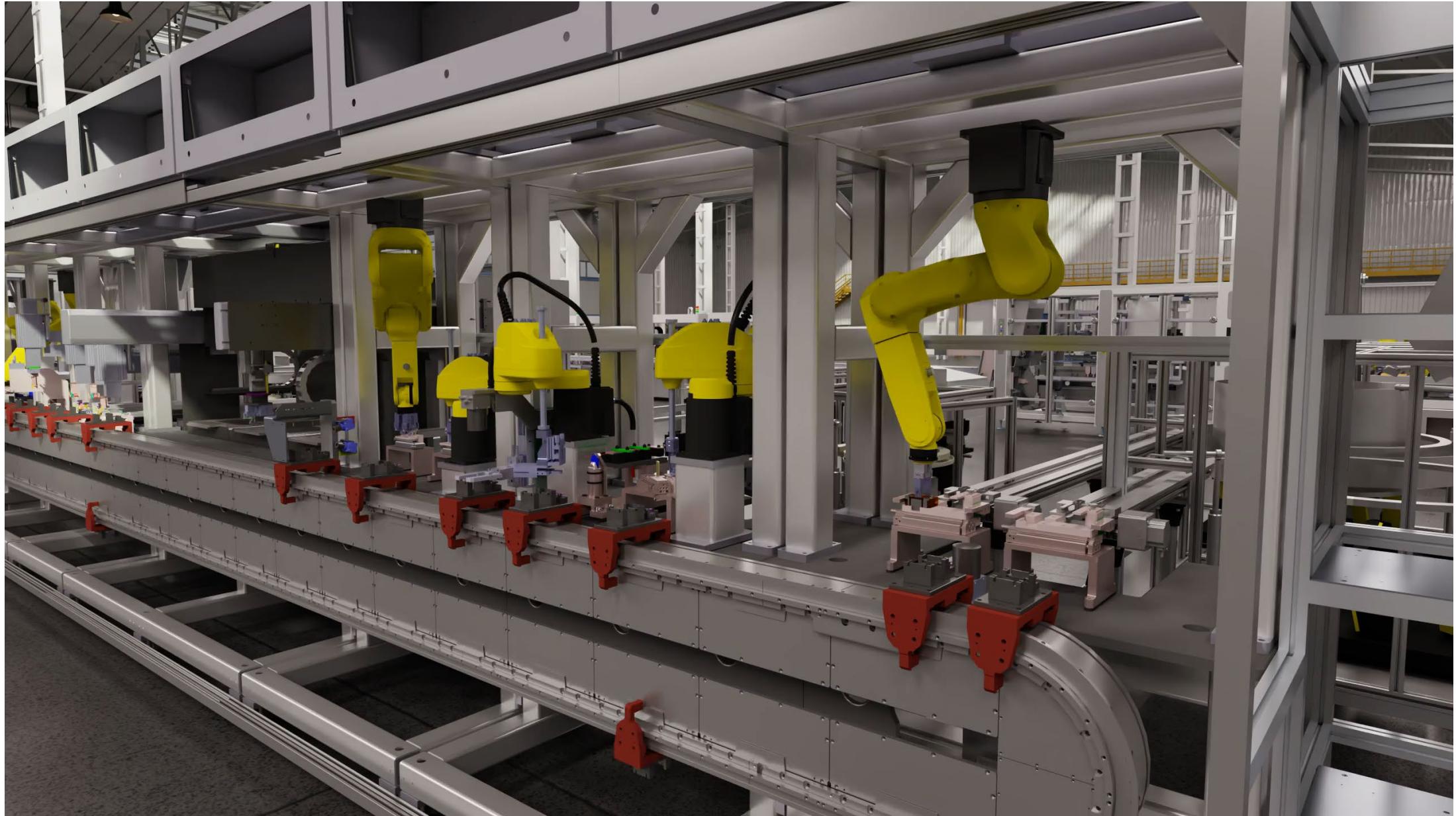
- Saved views
- The new Layer Presets

To quickly swap between a "Build" environment, a "Test" environment, and a "Movie" environment



# Omniverse Rendering

Omniverse still offers the highest quality renders, alongside amalgamation of multiple USD sources



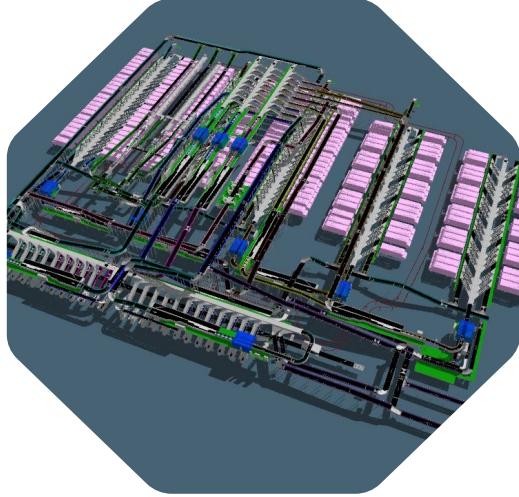
# Enterprise Customers Need their Digital Twins to Scale

However...

## Factories can be huge

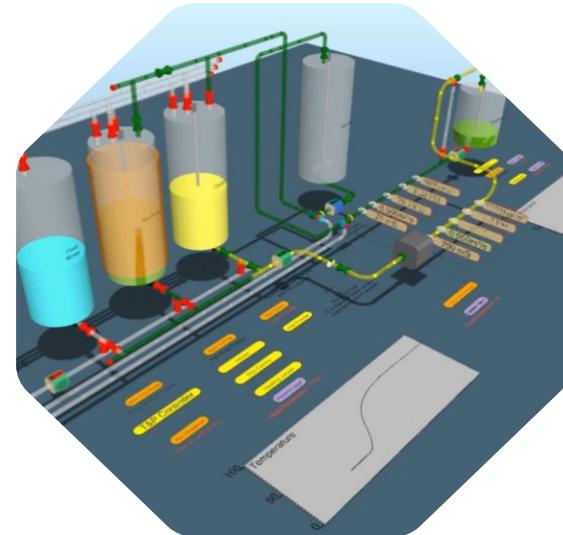
High fidelity physics, thousands of moving product, high speed machinery...

That's too much for one computer to model without compromising on detail.



## Processes are specialized

Mechanical, Electrical, Controls Process, Robotics, Device Behaviour ... That's too much for a single engineer to fully understand and model.



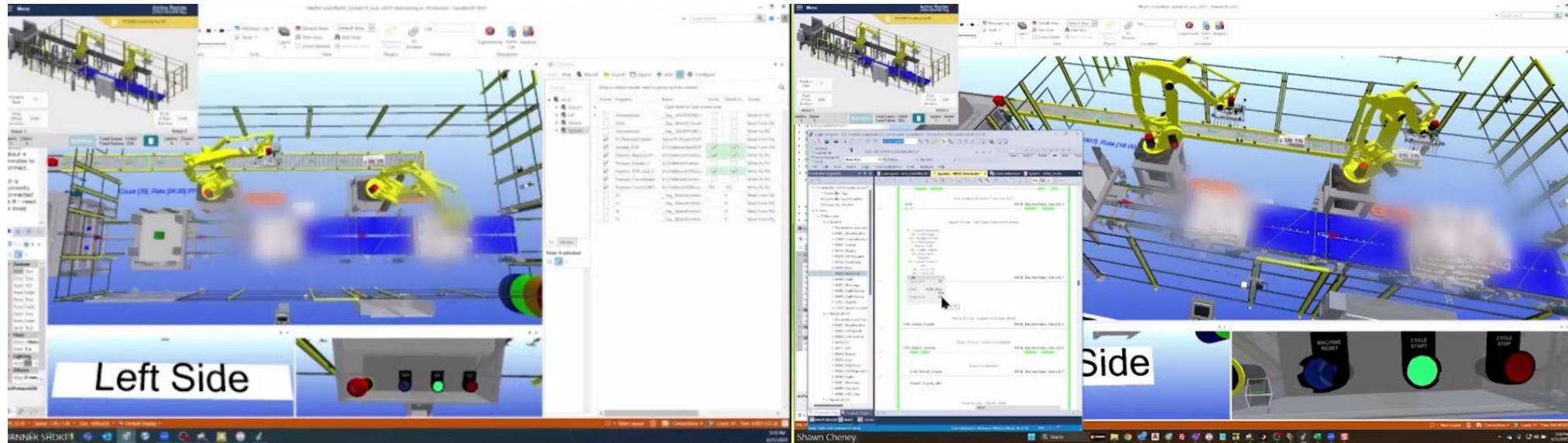
## Collaboration is critical

Whether its different teams, or suppliers from different companies... Engineers must combine their areas of responsibility together, for system tests

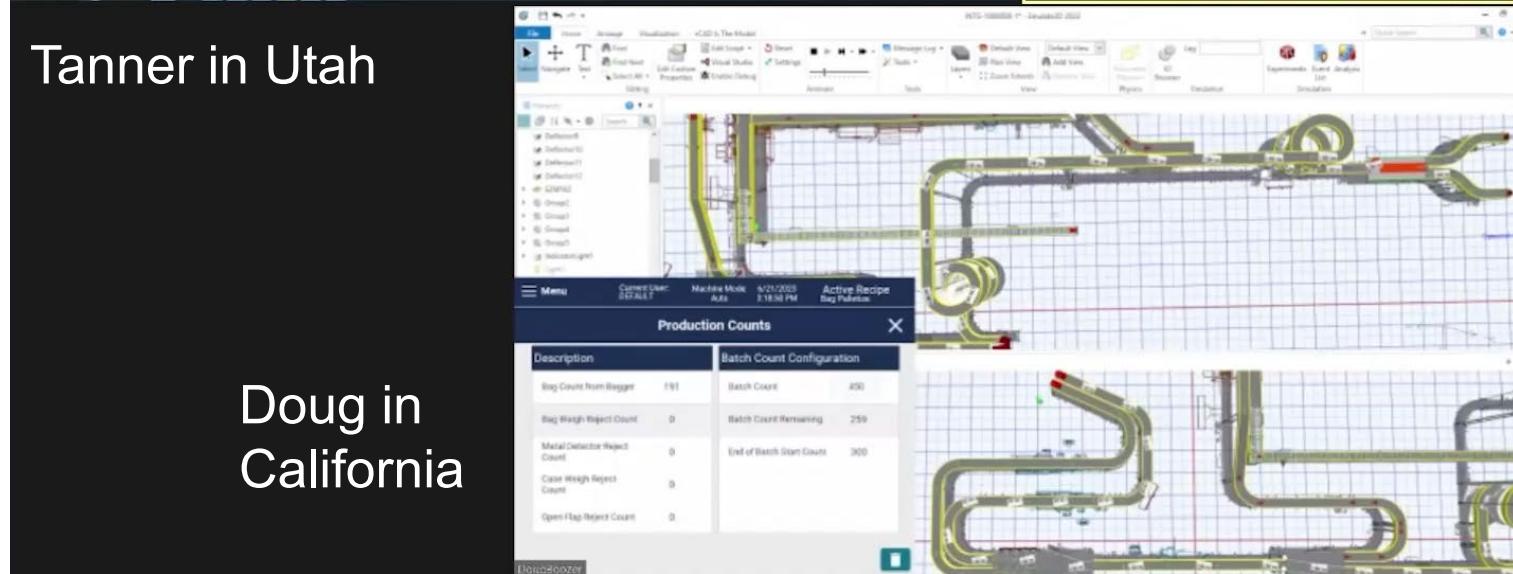


**Solution – Create section models which are verified by domain experts. Combine these models for Factory Scale Simulation and Emulation.**

# Enhancing Controls Engineering Workflow with Emulate3D



Tanner in Utah



Doug in California

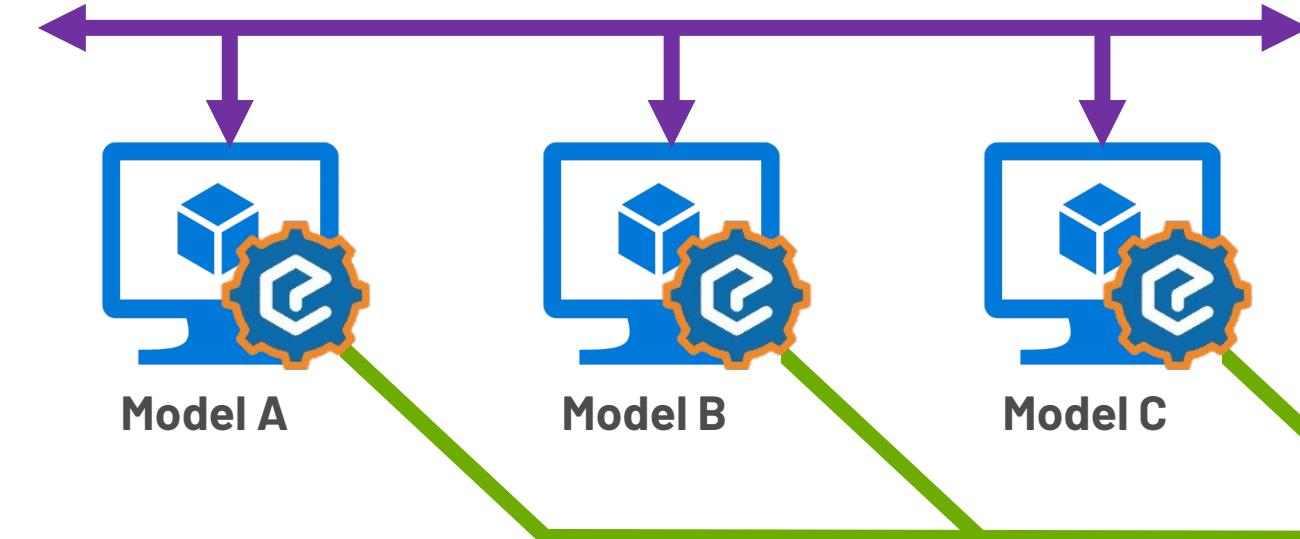
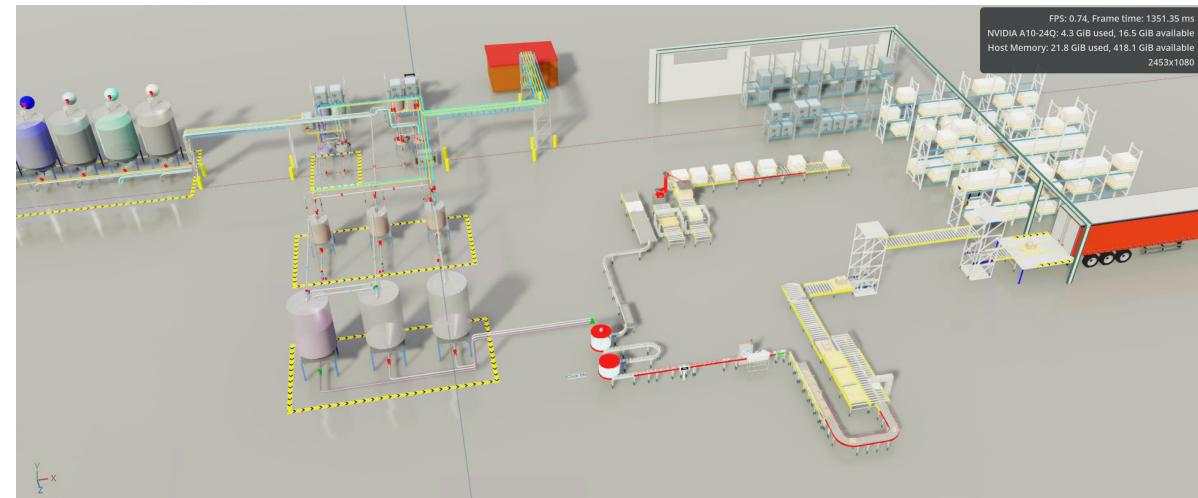
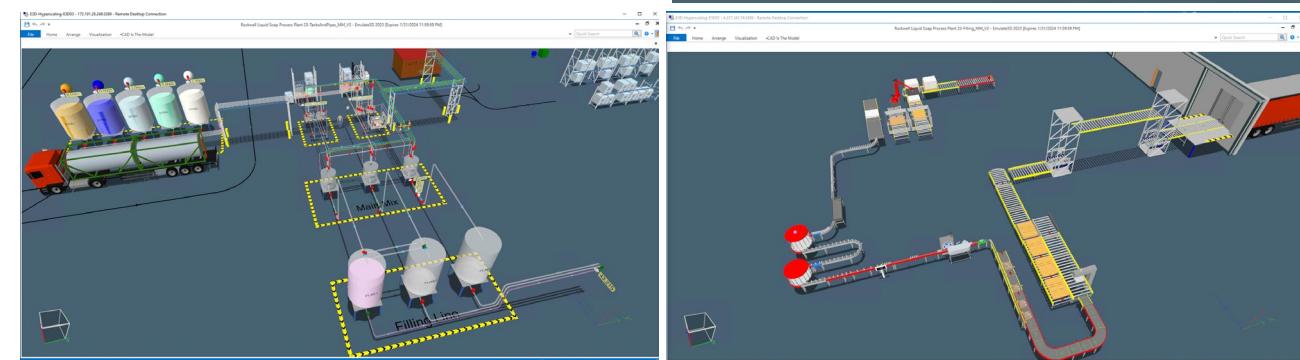
Shawn in Idaho





**EMULATE3D**  
by ROCKWELL AUTOMATION

## Hyper-Scaling Architecture



**LEGEND**

- Multi-Model
- Stream to  
Omniverse  
Powered  
View

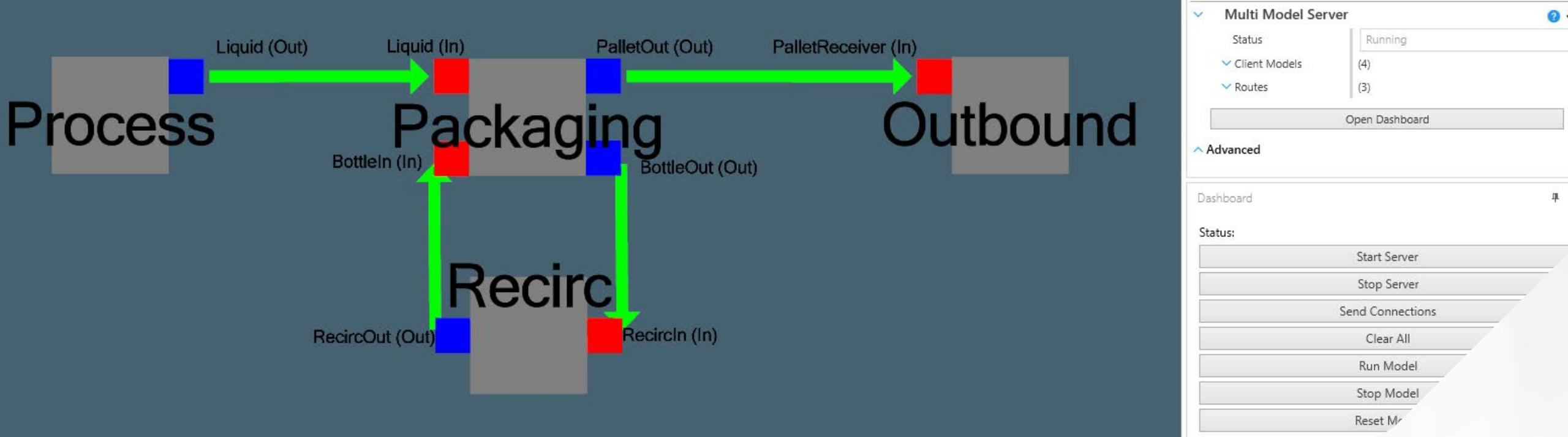
**NVIDIA OMNIVERSE™**

**Complete  
Factory View**



Camera: Day  
Process\_Bottle\_Washing  
Process\_Canning  
Process\_Case\_Drying  
Process\_Bottle\_of\_Water  
Process\_Pling\_Canning  
Process\_Lic\_Phenoxide  
Process\_Washing  
Process\_Oxidation  
Process\_Plastic  
Process\_Packing  
Process\_Packing\_Box  
1. Weaving\_E1

2  
CPU: 2.8 GHz / Processor: 42.1 GHz  
Memory: 16.0 GB / RAM: 16.0 GB  
Process Memory: 11.0 GB / Total: 163.1 GB available  
2800x1080



# Liquid Soap Manufacturing

Four Engineering Disciplines

Four Emulate3D Sections

## Process Section

FT Batch, PlantPAx, Emulate3D Tanks and Pipes fluid modelling

## Fill and Pack Section

FANUC ROBOGUIDE, Logix Echo, PhysX Physics

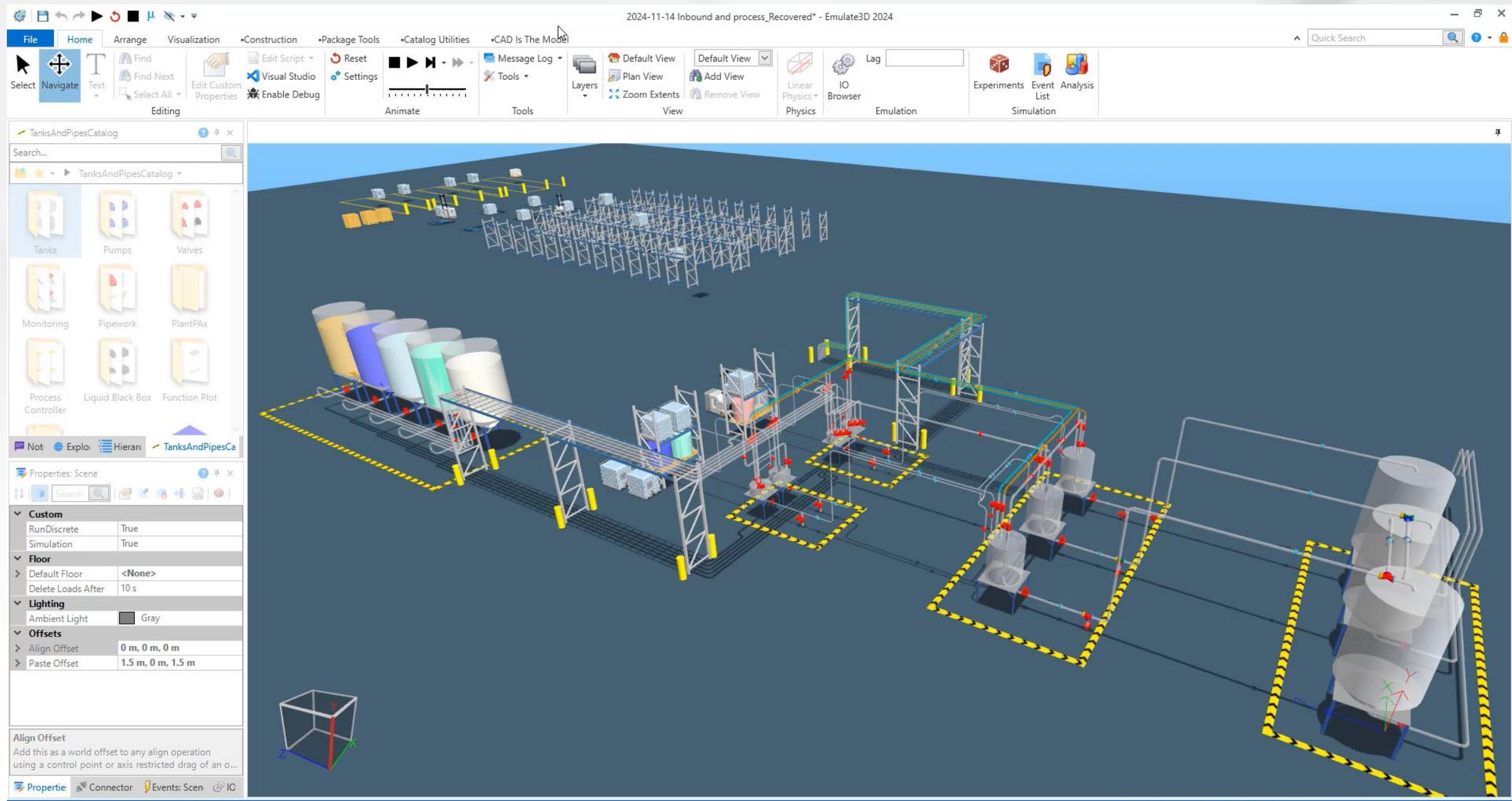
## Recirculation Table

SOLIDWORKS CAD, AGX Physics

## Outbound Material Handling Section

OTTO Fleet Manager, PLEX ERP, Discrete Event Physics

# Process Section Model in Emulate3D



# Fill and Pack Model in Emulate3D

2024-11-15 Packaging (1)\* - Emulate3D 2025 (Dev)

File Home Arrange Visualization Help Construction Asset Manager CAD Is The Model

Select Navigate Text Find Find Next Find All Edit Custom Properties Visual Studio Reset Settings Message Log Tools Layers Default View Plan View Default View Add View Remove View Linear Physics IO Browser Experiments Event Analysis List Test Runner

Editing Animations Tools View Physics Emulation Simulation

Bots Catalogs AMRs Bots

AMR E3D Generic AMR E3D Pallet Conveyor AMR E3D Pallet Lifter

OTTO 100

Scene

Properties: RotarySystem1

Active	False
Capper	RotarySystem2
Failures	
MTBF	Normal [3000,30]
MTTR	Loglogistic [30,60,6]
General	
Name	RotarySystem1
Materials	
Color	Gray
Position	
World Location	9.0692 m, 1.8392 m, -24.
Rotary Components	
MeteringSensor	PE1
StarWheel	StarWheel7

Name

A non-unique name used when defining actions for this object.

Properties: R Connect Events: Ro

MessageLog

FPS: 4.40 Speed: 1.00 / 1.00 Size: 1610x775 Default Display World Location X: 9.069 m Y: 1.839 m Z: -24.450 m Reset Layout Loads: 3440 Time: 0:00:07:11.32

# Recirculation Table Model in Emulate3D

2024-11-15 Recirculating Table\* - Emulate3D 2024

File Home Arrange Visualization Construction Package Tools Catalog Utilities CAD Is The Model

Select Navigate Text Find Find Next Edit Custom Properties Edit Script Visual Studio Reset Settings Tools Layers Default View Default View Plan View Add View Remove View Volumetric Physics IO Browser Lag Anim View Emulation Experiments Event List Analysis Simulation

Narrow Conveyors

Search... Narrow Conveyors

Dieback Zone Accumulation Multi Zone Accumulation Transport Belt Conveyor

Curve Belt Conveyor Left Curve Belt Conveyor Right Pressure Slug Creation

Pressure Accumulation Indexing Slug Creation Singulation Release

Note: Explore Hierarchy Narrow Conveyors

Properties: Scene

Floor Default Floor <None> Delete Loads After 10 s

Lighting Ambient Intensity 1 Ambient Light Gray

Offsets Align Offset 0 m, 0 m, 0 m Paste Offset 1.5 m, 0 m, 1.5 m

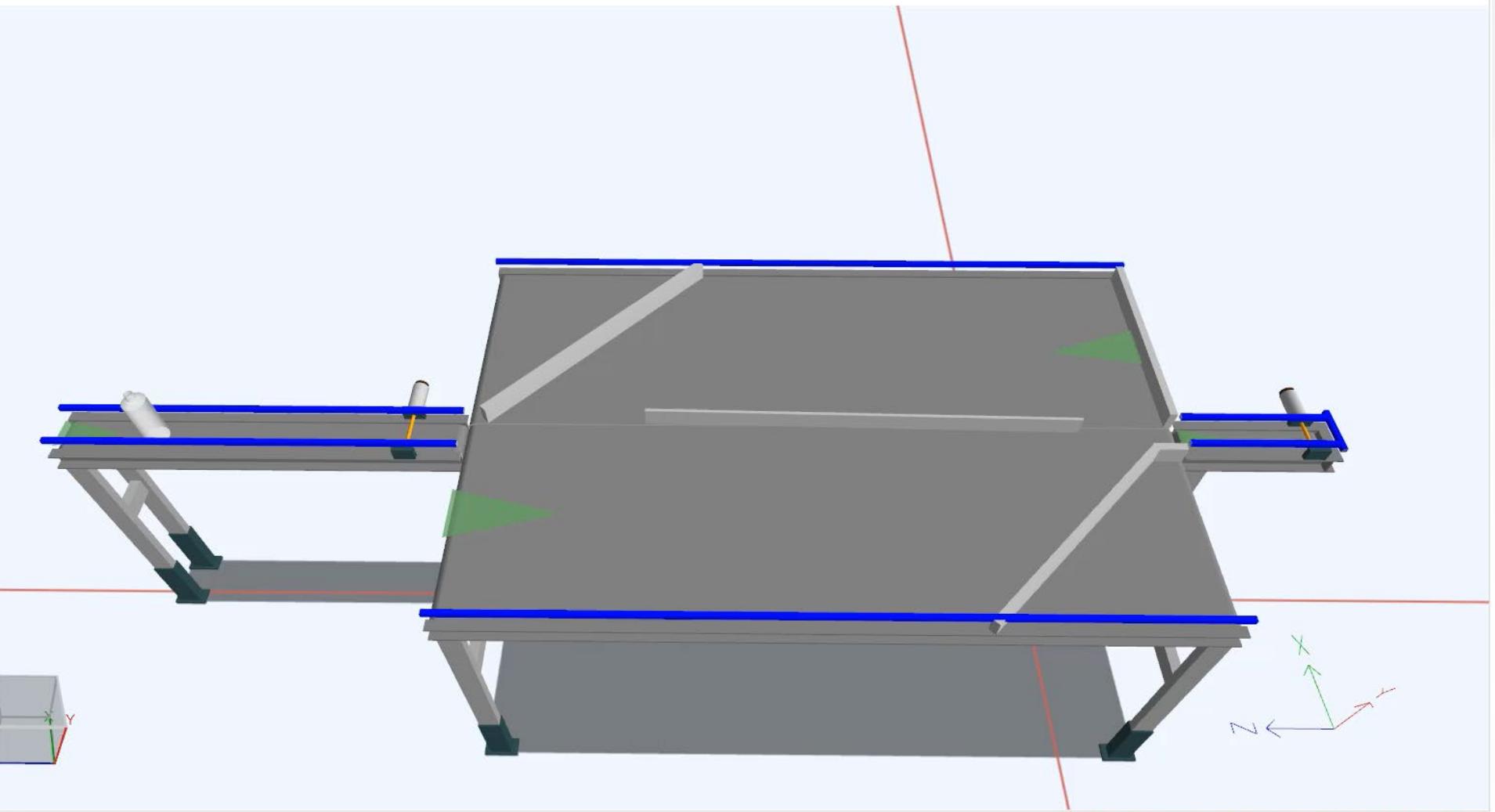
Align Offset Add this as a world offset to any align operation using a control point or axis restricted drag of an object

Properties: Scene Connect Events: Scene

FPS: 25.00 Speed: 1.00 / 1.00 Size: 1610x833 Default Display

Reset Layout Quick Search

2024-11-15 Recirculating Table\* - Emulate3D 2024



# Warehouse and Outbound Model in Emulate3D

2024-11-17 Warehouse and outbound\* - Emulate3D 2024

File Home Arrange Construction Package Tools Catalog Utilities CAD Is The Model

Select Navigate Find Find Next Select All Edit Script Visual Studio Reset Settings Tools Layers Message Log Default View ASRS Plan View Add View Tools View Layers Zoom Extents Remove View Physics Lag Emulation Experiments Event List IO Browser Analysis Simulation

Pallet Conveyors

Search... pallet Conveyors

Single Zone Pallet Roller Multi Zone Pallet Roller Turntable

Single Zone Pallet Chain Multi Zone Pallet Chain Pallet Lift And Turn

Roller with Chain Chain with Chain with Roller

Note Explore Hierarchy Pallet Conve

Properties: Scene

Custom RunDiscrete: True Simulation: True

Floor Default Floor: <None> Delete Loads After: 10 s

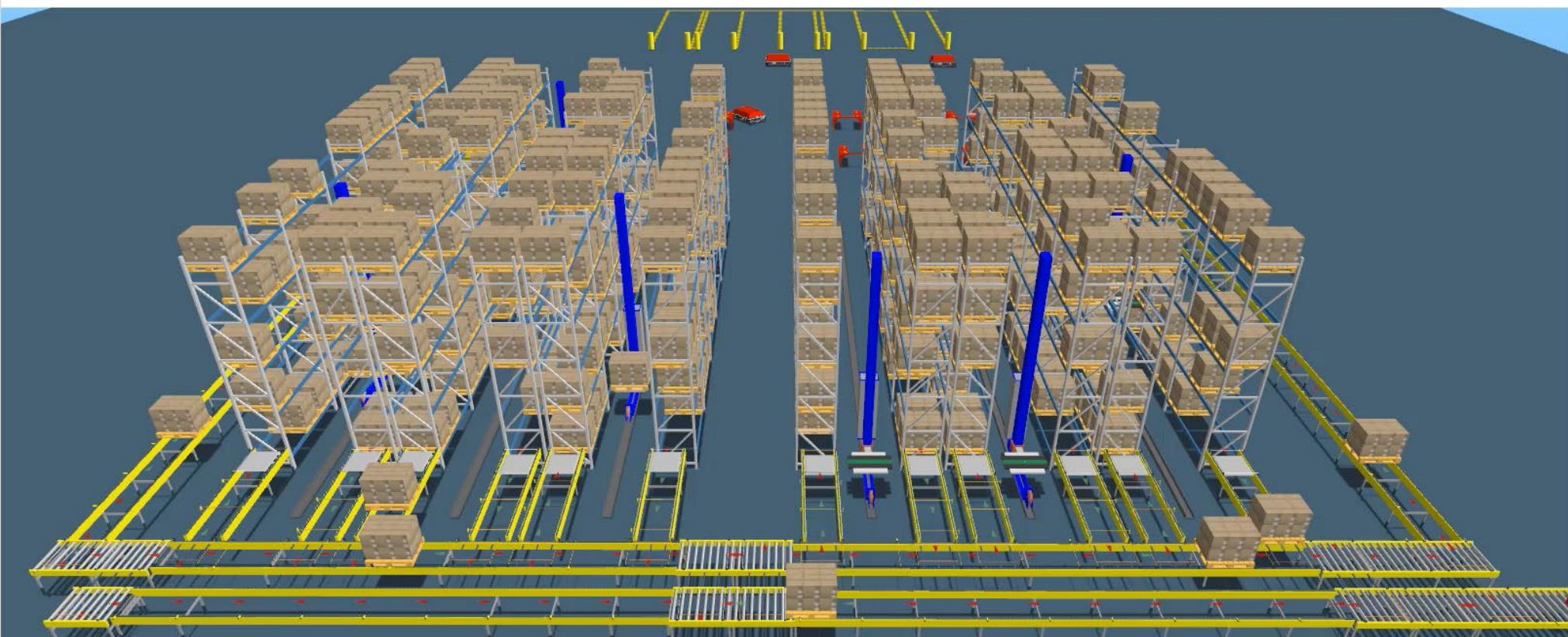
Lighting Ambient Light: Gray

Offsets Align Offset: 0 m, 0 m, 0 m Paste Offset: 1.5 m, 0 m, 1.5 m

Align Offset Add this as a world offset to any align operation using a control point or axis restricted drag of an o...

Properties: Sc Connect Events: Sce

FPS: 24.97 | Speed: 4.00 / 4.00 | Size: 1610x833 | Default Display | Reset Layout | Loads: 9 | Time: 0:00:02:04.33 | 64



The screenshot displays a 3D simulation model of a warehouse and outbound system within the Emulate3D software. The interface includes a top menu bar with various tabs like File, Home, Arrange, Construction, etc. A toolbar below the menu contains icons for Select, Navigate, Text, Find, and other tools. The main workspace shows a complex layout of pallet racks filled with brown boxes. A network of yellow conveyor belts and blue vertical lift structures (likely AS/RS) connects the racks. A red forklift is positioned in the center. A 3D coordinate system (X, Y, Z) is visible in the bottom right corner. On the left, a sidebar provides access to a catalog of pallet conveyor components and a properties panel for the scene, including settings for simulation and lighting.





# Thank you

[www.rockwellautomation.com](http://www.rockwellautomation.com)



