

Supplemental Financial Data

(For Quarter Ended September 30, 2023)

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All information should be read in conjunction with the historical financial statements contained in Rockwell Automation's Annual Report on Form 10-K, periodic reports on Form 10-Q and Form 8-K, and public announcements of financial information. Copies of these reports are available on our website at <u>www.rockwellautomation.com</u> or upon request from Rockwell Automation.



Condensed Consolidated Statement of Operations (in millions, except per share amounts)

												Year Ended	September 30,							
	_	2023	20)22		2021	_	2020	2019		2018	2017	2016	2015	2014	2013	2012	2011	2010	2009
Sales	\$	9,058.0		7,760.4	\$	6,997.4	\$	6,329.8	\$ 6,694		\$ 6,666.0	\$ 6,311.3	\$ 5,879.5	\$ 6,307.9	\$ 6,623.5	\$ 6,351.9	\$ 6,259.4	\$ 6,000.4	\$ 4,857.0	\$ 4,332.5
Cost of sales ⁽¹⁾		(5,341.0)	(4	1,598.8)	_	(4,099.7)		(3,734.6)	(3,794		(3,781.1)	(3,643.4)	(3,366.6)	(3,575.8)	(3,841.6)	(3,736.9)	(3,719.4)	(3,595.2)	(2,911.6)	(2,769.0)
Gross profit		3,717.0	3	3,161.6		2,897.7		2,595.2	2,900	0.1	2,884.9	2,667.9	2,512.9	2,732.1	2,781.9	2,615.0	2,540.0	2,405.2	1,945.4	1,563.5
Selling, general and administrative expenses ⁽¹⁾		(2,023.7)		1,826.3)		(1,680.0)		(1,479.8)	(1,538		(1,587.9)	(1,557.6)	(1,437.0)	(1,481.3)	(1,545.7)	(1,502.9)	(1,477.1)	(1,448.7)	(1,315.7)	(1,233.1)
Change in fair value of investments		279.3		(136.9)		397.4		153.9	(368		90.0	-	-	-	-	-	-	-	-	-
Other (expense) income ⁽¹⁾		(71.3)		(1.6)		5.7		(29.7)	6	i.1	16.8	3.3	(61.5)	(59.6)	(42.7)	(70.3)	(36.9)	(29.4)	(25.0)	4.4
Goodwill impairment Interest expense		(157.5) (135.3)		(123.2)		(94.6)		(103.5)	(98	.2)	(73.0)	(76.2)	(71.3)	(63.7)	(59.3)	(60.9)	(60.1)	(59.5)	(60.5)	(60.9)
Income from continuing operations before income taxes and accounting change Income tax provision		1,608.5 (330.5)		I,073.6 (154.5)		1,526.2 (181.9)		1,136.1 (112.9)	901 (205		1,330.8 (795.3)	1,037.4 (211.7)	943.1 (213.4)	1,127.5 (299.9)	1,134.2 (307.4)	980.9 (224.6)	965.9 (228.9)	867.6 (170.5)	544.2 (103.8)	273.9 (56.0)
•		1.278.0		919.1		1.344.3		1.023.2	695		535.5	825.7	729.7	827.6	826.8	756.3	737.0	697.1	440.4	217.9
Income from continuing operations before accounting change Income from discontinued operations		-		-		- 1,344.3		-										0.7	23.9	217.9
Net income		1,278.0		919.1		1,344.3		1,023.2	695	.8	535.5	825.7	729.7	827.6	826.8	756.3	737.0	697.8	464.3	220.7
Net loss attributable to noncontrolling interests		(109.4)		(13.1)		(13.8)		(0.2)	-		-	-	-	-	-	-	-	-	-	_
Net income attributable to Rockwell Automation, Inc.	\$	1,387.4	\$	932.2	\$	1,358.1	\$	1,023.4	\$ 695	.8	\$ 535.5	\$ 825.7	\$ 729.7	\$ 827.6	\$ 826.8	\$ 756.3	\$ 737.0	\$ 697.8	\$ 464.3	\$ 220.7
Diluted EPS ⁽²⁾ Continuing operations before accounting change Discontinued operations	\$	11.95 -	\$	7.97	\$	11.58 -	\$	8.77	\$ 5.8	83	\$ 4.21	\$ 6.35 -	\$ 5.56 	\$ 6.09	\$ 5.91 	\$ 5.36 -	\$ 5.13 	\$ 4.79 0.01	\$ 3.05 0.17	\$ 1.53 0.02
Net income	\$	11.95	\$	7.97	\$	11.58	\$	8.77	\$ 5.8	83	\$ 4.21	\$ 6.35	\$ 5.56	\$ 6.09	\$ 5.91	\$ 5.36	\$ 5.13	\$ 4.80	\$ 3.22	\$ 1.55
Adjusted EPS ⁽³⁾	\$	12.12	\$	9.49	\$	9.43	\$	7.87	\$ 8.	78	\$ 8.21	\$ 6.73	\$ 5.89	\$ 6.36	\$ 6.15	\$ 5.70	\$ 5.27	\$ 4.91	\$ 3.13	\$ 1.48
Average diluted shares for EPS calculation		115.6		116.7		117.1	_	116.6	119	.3	126.9	129.9	131.1	135.7	139.7	140.9	143.4	145.2	144.0	142.5

⁽¹⁾ Beginning in fiscal 2019, we adopted a new pension standard (ASU 2017-07) regarding the presentation of net periodic pension and postretirement benefit costs. In accordance with this standard, the service cost component of net periodic benefit cost is included in Cost of sales and Selling, general and administrative expenses in the Consolidated Statement of Operations and all other components have been reclassified from Cost of sales and Selling, general and administrative expenses to Other (expense) income. As a result, all prior period presentation on this page and those that follow have been reclassified from Cost of sales and Selling, general and administrative expenses to Other (expense) income. As a result, all prior period presentation on this page and those that follow have been restated to conform to this standard.

(2) Beginning in fiscal 2010, we changed our accounting for earnings per share as a result of the new guidance issued by FASB, which requires the calculation of EPS pursuant to the two-class method. This resulted in a reduction in earnings per share of \$0.01 in certain periods.

(in millions, except per share amounts) (unaudited)

		F	iscal Year 202	3	
	Qtr 1	Qtr 2	Qtr 3	Qtr 4	YTD
Sales	\$ 1,981.0	\$ 2,275.4	\$ 2,238.7	\$ 2,562.9	\$ 9,058.0
Cost of sales	(1,167.4)	(1,342.9)	(1,323.3)	(1,507.4)	(5,341.0)
Gross profit	813.6	932.5	915.4	1,055.5	3,717.0
Selling, general and administrative expenses	(469.5)	(501.2)	(501.4)	(551.6)	(2,023.7)
Change in fair value of investments	140.6	63.0	85.7	(10.0)	279.3
Other income (expense)	17.3	(107.1)	6.5	12.0	(71.3)
Goodwill impairment	-	-	-	(157.5)	(157.5
Interest expense	(34.1)	(35.8)	(34.4)	(31.0)	(135.3)
Income before income taxes	467.9	351.4	471.8	317.4	1,608.5
Income tax provision	(89.2)	(56.5)	(73.1)	(111.7)	(330.5
Net income	378.7	294.9	398.7	205.7	1,278.0
Net loss attributable to noncontrolling interests	(5.3)	(5.4)	(1.5)	(97.2)	(109.4
Net income attributable to Rockwell Automation, Inc.	\$ 384.0	\$ 300.3	\$ 400.2	\$ 302.9	\$ 1,387.4
Diluted EPS	\$ 3.31	\$ 2.59	\$ 3.45	\$ 2.61	\$ 11.95
Adjusted EPS ⁽¹⁾	\$ 2.46	\$ 3.01	\$ 3.01	\$ 3.64	\$ 12.12
Average diluted shares for EPS calculation	115.5	115.6	115.6	115.6	115.6

(in millions, except per share amounts)

(unaudited)

	Fiscal Year 2022										
	Qtr 1	Qtr 2	Qtr 3	Qtr 4	YTD						
Sales	\$ 1,857.3	\$ 1,808.1	\$ 1,968.7	\$ 2,126.3	\$ 7,760.4						
Cost of sales	(1,108.2)	(1,144.0)	(1,166.3)	(1,180.3)	(4,598.8)						
Gross profit	749.1	664.1	802.4	946.0	3,161.6						
Selling, general and administrative expenses	(447.5)	(428.5)	(442.0)	(508.3)	(1,826.3)						
Change in fair value of investments	7.6	(140.7)	(5.2)	1.4	(136.9)						
Other income (expense)	2.9	(23.7)	19.8	(0.6)	(1.6)						
Interest expense	(29.6)	(30.1)	(30.8)	(32.7)	(123.2)						
Income before income taxes	282.5	41.1	344.2	405.8	1,073.6						
Income tax (provision) benefit	(43.6)	8.3	(49.4)	(69.8)	(154.5)						
Net income	238.9	49.4	294.8	336.0	919.1						
Net loss attributable to noncontrolling interests	(2.6)	(4.5)	(3.1)	(2.9)	(13.1)						
Net income attributable to Rockwell Automation, Inc.	\$ 241.5	\$ 53.9	\$ 297.9	\$ 338.9	\$ 932.2						
Diluted EPS	\$ 2.05	\$ 0.46	\$ 2.55	\$ 2.91	\$ 7.97						
Adjusted EPS ⁽¹⁾	\$ 2.14	\$ 1.66	\$ 2.66	\$ 3.04	\$ 9.49						
Average diluted shares for EPS calculation	117.3	117.1	116.5	115.8	116.7						

(in millions, except per share amounts) (unaudited)

		F	iscal Year 2021		
	Qtr 1	Qtr 2	Qtr 3	Qtr 4	YTD
Sales	\$ 1,565.3	\$ 1,776.1	\$ 1,848.2	\$ 1,807.8	\$ 6,997.4
Cost of sales	(918.8)	(1,008.7)	(1,083.8)	(1,088.4)	(4,099.7)
Gross profit	646.5	767.4	764.4	719.4	2,897.7
Selling, general and administrative expenses	(374.6)	(421.3)	(436.9)	(447.2)	(1,680.0)
Change in fair value of investments	390.4	190.9	43.3	(227.2)	397.4
Other income (expense)	61.0	(6.0)	(34.9)	(14.4)	5.7
Interest expense	(22.6)	(23.3)	(22.4)	(26.3)	(94.6)
Income before income taxes	700.7	507.7	313.5	4.3	1,526.2
Income tax provision	(110.3)	(97.4)	(44.5)	70.3	(181.9)
Net income	\$ 590.4	\$ 410.3	\$ 269.0	\$ 74.6	\$ 1,344.3
Net income (loss) attributable to noncontrolling interests	(2.9)	(4.7)	(2.3)	(3.9)	(13.8)
Net income attributable to Rockwell Automation, Inc.	\$ 593.3	\$ 415.0	\$ 271.3	\$ 78.5	\$ 1,358.1
Diluted earnings per share	\$ 5.06	\$ 3.54	\$ 2.32	\$ 0.67	\$ 11.58
Adjusted EPS ⁽¹⁾	\$ 2.38	\$ 2.41	\$ 2.31	\$ 2.33	\$ 9.43
Average diluted shares for EPS calculation	117.1	117.1	117.0	117.2	117.1

(in millions, except per share amounts) (unaudited)

		F	iscal Year 2020)	
	Qtr 1	Qtr 2	Qtr 3	Qtr 4	YTD
Sales	\$ 1,684.5	\$ 1,681.3	\$ 1,394.0	\$ 1,570.0	\$ 6,329.8
Cost of sales	(981.6)	(982.5)	(839.8)	(930.7)	(3,734.6)
Gross profit	702.9	698.8	554.2	639.3	2,595.2
Selling, general and administrative expenses	(403.2)	(352.0)	(370.2)	(354.4)	\$ (1,479.8)
Change in fair value of investments	71.0	(144.8)	175.5	52.2	153.9
Other income (expense)	(9.7)	(9.1)	0.4	(11.3)	(29.7)
Interest expense	(26.4)	(25.5)	(25.4)	(26.2)	(103.5)
Income before income taxes	334.6	167.4	334.5	299.6	1,136.1
Income tax provision	(19.2)	(37.5)	(20.3)	(35.9)	(112.9)
Net income	\$ 315.4	\$ 129.9	\$ 314.2	\$ 263.7	\$ 1,023.2
Net income (loss) attributable to noncontrolling interests	4.7	(2.3)	(3.6)	1.0	(0.2)
Net income attributable to Rockwell Automation, Inc.	\$ 310.7	\$ 132.2	\$ 317.8	\$ 262.7	\$ 1,023.4
Diluted earnings per share	\$ 2.66	\$ 1.13	\$ 2.73	\$ 2.25	\$ 8.77
Adjusted EPS ⁽¹⁾	\$ 2.15	\$ 2.47	\$ 1.32	\$ 1.93	\$ 7.87
Average diluted shares for EPS calculation	116.6	116.6	116.4	116.9	116.6

(in millions, except per share amounts) (unaudited)

		F	iscal Year 2019)	
	Qtr 1	Qtr 2	Qtr 3	Qtr 4	YTD
Sales	\$ 1,642.3	\$ 1,657.2	\$ 1,665.1	\$ 1,730.2	\$ 6,694.8
Cost of sales	(903.6)	(949.0)	(934.8)	(1,007.3)	(3,794.7)
Gross profit	738.7	708.2	730.3	722.9	2,900.1
Selling, general and administrative expenses	(386.7)	(385.0)	(361.7)	(405.1)	\$ (1,538.5)
Change in fair value of investments Other income (expense)	(212.7) 2.2	98.2 4.7	(25.6) 5.2	(228.4) (6.0)	(368.5) 6.1
Interest expense	(20.7)	(23.7)	(26.8)	(27.0)	(98.2)
Income before income taxes	120.8	402.4	321.4	56.4	901.0
Income tax provision	(40.5)	(56.4)	(60.0)	(48.3)	(205.2)
Net income	\$ 80.3	\$ 346.0	\$ 261.4	\$ 8.1	\$ 695.8
Diluted earnings per share	\$ 0.66	\$ 2.88	\$ 2.20	\$ 0.07	\$ 5.83
Adjusted EPS ⁽¹⁾	\$ 2.24	\$ 2.07	\$ 2.43	\$ 2.04	\$ 8.78
Average diluted shares for EPS calculation	121.5	120.0	118.6	117.0	119.3

(in millions, except per share amounts) (unaudited)

		F	iscal Year 2018	8	
	Qtr 1	Qtr 2	Qtr 3	Qtr 4	YTD
Sales	\$ 1,586.6	\$ 1,651.2	\$ 1,698.7	\$ 1,729.5	\$ 6,666.0
Cost of sales	(886.4)	(947.3)	(954.0)	(993.4)	(3,781.1)
Gross profit	700.2	703.9	744.7	736.1	2,884.9
Selling, general and administrative expenses Change in fair value of investments	(386.6)	(386.6)	(399.6) (76.8)	(415.1) 166.8	(1,587.9) 90.0
Other income (expense)	4.2	(0.4)	(0.1)	13.1	16.8
Interest expense	(20.0)	(17.3)	(16.5)	(19.2)	(73.0)
Income before income taxes	297.8	299.6	251.7	481.7	1,330.8
Income tax provision	(534.2)	(72.2)	(53.1)	(135.8)	(795.3)
Net income	\$ (236.4)	\$ 227.4	\$ 198.6	\$ 345.9	\$ 535.5
Diluted earnings per share	\$ (1.84)	\$ 1.77	\$ 1.58	\$ 2.80	\$ 4.21
Adjusted EPS ⁽¹⁾	\$ 1.99	\$ 1.91	\$ 2.19	\$ 2.13	\$ 8.21
Average diluted shares for EPS calculation	128.2	128.5	125.8	123.5	126.9
Average diluted shares for Adjusted EPS ⁽¹⁾	130.1	128.5	125.8	123.5	126.9

(in millions, except per share amounts) (unaudited)

		F	iscal Year 2017	,	
	Qtr 1	Qtr 2	Qtr 3	Qtr 4	YTD
Sales	\$ 1,490.3	\$ 1,554.3	\$ 1,599.2	\$ 1,667.5	\$ 6,311.3
Cost of sales	(837.5)	(887.4)	(911.0)	(1,007.5)	(3,643.4)
Gross profit	652.8	666.9	688.2	660.0	2,667.9
Selling, general and administrative expenses Other (expense) income Interest expense	(361.9) (14.6) (18.7)	(401.1) (16.6) (18.9)	(378.6) (14.5) (19.1)	(416.0) 49.0 (19.5)	(1,557.6) 3.3 (76.2)
Income before income taxes Income tax provision	257.6 (42.9)	230.3 (40.8)	276.0 (59.1)	273.5 (68.9)	1,037.4 (211.7)
Net income	\$ 214.7	\$ 189.5	\$ 216.9	\$ 204.6	\$ 825.7
Diluted earnings per share	\$ 1.65	\$ 1.45	\$ 1.67	\$ 1.57	\$ 6.35
Adjusted EPS ⁽¹⁾	\$ 1.74	\$ 1.54	\$ 1.76	\$ 1.68	\$ 6.73
Average diluted shares for EPS calculation	129.7	130.3	129.9	129.8	129.9

Sales and Earnings Information by Segment

(in millions, except percentages)

(unaudited)

	Year Ended September 30,									
		2023		2022	_	2021				
Sales										
Intelligent Devices	\$	4,098.2	\$	3,544.6	\$	3,311.9				
Software & Control		2,886.0		2,312.9		1,947.0				
Lifecycle Services		2,073.8		1,902.9		1,738.5				
Total sales	\$	9,058.0	\$	7,760.4	\$	6,997.4				
Segment operating earnings										
Intelligent Devices	\$	828.2	\$	717.6	\$	702.1				
Software & Control		953.2		666.7		531.0				
Lifecycle Services		148.4		158.3		158.2				
Total segment operating earnings ⁽¹⁾		1,929.8		1,542.6		1,391.3				
Purchase accounting depreciation and amortization, and impairment		(264.4)		(103.9)		(55.1)				
Corporate and other		(127.9)		(104.7)		(120.6)				
Non-operating pension and postretirement benefit cost		(82.7)		(4.7)		(63.8)				
Change in fair value of investments		279.3		(136.9)		397.4				
Legal Settlement Interest expense, net		- (125.6)		(118.8)		70.0 (93.0)				
interest expense, net		(125.0)		(110.0)		(93.0)				
Income from continuing operations before income taxes		1,608.5		1,073.6		1,526.2				
Income tax provision		(330.5)		(154.5)		(181.9)				
Net income		1,278.0		919.1		1,344.3				
Net loss attributable to noncontrolling interests		(109.4)		(13.1)		(13.8)				
Net income attributable to Rockwell Automation, Inc.	\$	1,387.4	\$	932.2	\$	1,358.1				
Pre-Tax margin		17.8%		13.8%		21.8%				
Segment operating margin										
Intelligent Devices		20.2%		20.2%		21.2%				
Software & Control		33.0%		28.8%		27.3%				
Lifecycle Services		7.2%		8.3%		9.1%				
Total segment operating margin ⁽¹⁾		21.3%		19.9%		19.9%				

⁽¹⁾ Total segment operating earnings and total segment operating margin are non-GAAP financial measures and impairment. We exclude purchase accounting depreciation and amortization, corporate and other, non-operating pension and postretirement benefit cost, change in fair value of investments, the \$70 million legal settlement in fiscal 2021, interest expense, net, and income tax provision because we do not consider these items to be directly related to the operating performance of our segments. We believe total segment operating earnings and total segment operating margin are useful to investors as measures of operating performance. We use these measures to monitor and evaluate the profitability of our operating segments. Our measures of total segment operating earnings and total segment operating margin may be different from measures used by other companies.

Historic Sales Growth Rates

Image: Properties and series and			Fiscal	Year 2023			Fiscal Y	fear 2022			Fisc	al Year 2021				Fiscal Year 2	2020			Fiscal	Year 2019			Fisc	al Year 2018				Fiscal Year	2017			Fiscal	Year 2016			Fisc	il Year 2015			Fiscal	ear 2014	
And		Qtr 1	Qtr 2	Qtr 3	Qtr 4	Q¥ 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 3	<u> </u>	6r3 Qt	74 Q	tr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qers	2 Qtr 3	3 Qu	r 4 Qtr		Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 2	Q¥ 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1	Q¥ 2	Qtr 3	Qtr 4
And Mark And Mark <th< td=""><td>Organic sales growth (1)</td><td>9.9%</td><td>27.3%</td><td>13.2%</td><td>17.7%</td><td>16.8%</td><td>1.3%</td><td>7.1%</td><td>20.5%</td><td>-9.7%</td><td>1.3%</td><td>26</td><td>4% 12</td><td>6% -1</td><td>0%</td><td>0.2%</td><td>-17.6%</td><td>-12.1%</td><td>5.7%</td><td>3.6%</td><td>0.5%</td><td>1.4%</td><td>5.3%</td><td>3.5%</td><td>5.79</td><td>6 7.3</td><td>3% 3.87</td><td></td><td>6.8%</td><td>8.2%</td><td>5.6%</td><td>-3.3%</td><td>-3.6%</td><td>-4.8%</td><td>-4.0%</td><td>2.1%</td><td>2.7%</td><td>2.2%</td><td>-2.3%</td><td>7.0%</td><td>7.0%</td><td>2.0%</td><td>4.4%</td></th<>	Organic sales growth (1)	9.9%	27.3%	13.2%	17.7%	16.8%	1.3%	7.1%	20.5%	-9.7%	1.3%	26	4% 12	6% -1	0%	0.2%	-17.6%	-12.1%	5.7%	3.6%	0.5%	1.4%	5.3%	3.5%	5.79	6 7.3	3% 3.87		6.8%	8.2%	5.6%	-3.3%	-3.6%	-4.8%	-4.0%	2.1%	2.7%	2.2%	-2.3%	7.0%	7.0%	2.0%	4.4%
No. 10	Foreign currency impact	-4.0%	-2.8%	-0.7%			-1.8%			0.8%	2.4%	5.	1% 1.5	5% -0.	9%	1.5%	-1.9%	-0.3%	-2.2%	-3.2%	-2.5%	-1.5%	2.5%	3.9%	1.89	6 -23	2% -1.19	6	-0.6%	-0.9%	1.5%		-3.5%	-1.8%	-0.7%	-3.4%	-6.0%	-6.8%	-7.6%	0.0%	-2.0%	0.0%	-0.7%
No. N																																											
N N																																											
No No<			OF 2 YTD	OF 3 YTD	,		OF 2 YTD	OF 3 YT	'n		Off 2 Y		TD																														
Norm			2023	2023	2023	-	2022	2022	2022	-	2021	2	221 20	121 20	120	2019	2018	2017	2016	2015	2014	2013	2012	2011	2010	0 20	09																
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GAU Autogram 64 No 106 V 75 No 107 V	Acquisition impact	0.4%	0.8%	0.5%	0.5%	0.4%	0.6%	0.6%	0.9%	3.9%	3.3%	1.	6% 0.1	1% 18	.8%	13.0%	11.7%	10.3%	0.0%	0.0%	0.0%	0.0%																					
100 100 <td>GAAP sales growth</td> <td>6.4%</td> <td>10.0%</td> <td>7.5%</td> <td>11.6%</td> <td>10.1%</td> <td>9.7%</td> <td>6.1%</td> <td>12.1%</td> <td>-11.6%</td> <td>-5.59</td> <td>5 23</td> <td>4% 8.1</td> <td>8% 17</td> <td>.6%</td> <td>9.4%</td> <td>-8.7%</td> <td>-1.0%</td> <td>1.5%</td> <td>2.7%</td> <td>-0.1%</td> <td>-0.9%</td> <td></td>	GAAP sales growth	6.4%	10.0%	7.5%	11.6%	10.1%	9.7%	6.1%	12.1%	-11.6%	-5.59	5 23	4% 8.1	8% 17	.6%	9.4%	-8.7%	-1.0%	1.5%	2.7%	-0.1%	-0.9%																					
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Consolidated:

(in millions, except per share amounts and percentages) (unaudited)

		F	iscal Year 202	3	
	Qtr 1	Qtr 2	Qtr 3	Qtr 4	YTD
Sales					
Intelligent Devices	\$ 936.2	\$ 1,023.2	\$ 968.1	\$ 1,170.7	\$ 4,098.2
Software & Control	573.3	741.1	750.6	821.0	2,886.0
Lifecycle Services	471.5	511.1	520.0	571.2	2,073.8
Total sales	\$ 1,981.0	\$ 2,275.4	\$ 2,238.7	\$ 2,562.9	\$ 9,058.0
Segment operating earnings					
Intelligent Devices	\$ 209.4	\$ 206.9	\$ 163.1	\$ 248.8	\$ 828.2
Software & Control	167.3	249.3	261.5	275.1	953.2
Lifecycle Services	24.3	27.9	48.4	47.8	148.4
Total segment operating earnings ⁽¹⁾	401.0	484.1	473.0	571.7	1,929.8
Purchase accounting depreciation and amortization, and impairment	(26.0)	(26.6)	(27.2)	(184.6)	(264.4)
Corporate and other	(27.3)	(29.2)	(32.3)	(39.1)	(127.9)
Non-operating pension and postretirement benefit credit (cost)	12.4	(105.4)	5.5	4.8	(82.7)
Change in fair value of investments	140.6	63.0	85.7	(10.0)	279.3
Interest expense, net	(32.8)	(34.5)	(32.9)	(25.4)	(125.6)
Income before income taxes	467.9	351.4	471.8	317.4	1,608.5
Income tax provision	(89.2)	(56.5)	(73.1)	(111.7)	(330.5)
Net income	378.7	294.9	398.7	205.7	1,278.0
Net loss attributable to noncontrolling interest	(5.3)	(5.4)	(1.5)	(97.2)	(109.4)
Net income attributable to Rockwell Automation, Inc.	\$ 384.0	\$ 300.3	\$ 400.2	\$ 302.9	\$ 1,387.4
Diluted EPS	\$ 3.31	\$ 2.59	\$ 3.45	\$ 2.61	\$ 11.95
Adjusted EPS ⁽²⁾	\$ 2.46	\$ 3.01	\$ 3.01	\$ 3.64	\$ 12.12
Pre-tax Margin	23.6%	15.4%	21.1%	12.4%	17.8%
Segment operating margin					
Intelligent Devices	22.4%	20.2%	16.8%	21.3%	20.2%
Software & Control	29.2%	33.6%	34.8%	33.5%	33.0%
Lifecycle Services	5.2%	5.5%	9.3%	8.4%	7.2%
Total segment operating margin ⁽¹⁾	20.2%	21.3%	21.1%	22.3%	21.3%

(1) Total segment operating earnings and total segment operating margin are non-GAAP measures. See Sales and Earnings Information by Segment for the definition and reasons why management believes this information is useful to investors.

(in millions, except per share amounts and percentages) (unaudited)

		F	iscal Year 202	2	
	Qtr 1	Qtr 2	Qtr 3	Qtr 4	YTD
Sales					
Intelligent Devices	\$ 900.3	\$ 808.6	\$ 878.3	\$ 957.4	\$ 3,544.6
Software & Control	513.9	534.9	606.9	657.2	2,312.9
Lifecycle Services	443.1	464.6	483.5	511.7	1,902.9
Total sales	\$ 1,857.3	\$ 1,808.1	\$ 1,968.7	\$ 2,126.3	\$ 7,760.4
Segment operating earnings					
Intelligent Devices	\$ 213.0	\$ 118.2	\$ 173.2	\$ 213.2	\$ 717.6
Software & Control	117.6	131.5	190.6	227.0	666.7
Lifecycle Services	24.5	33.7	45.4	54.7	158.3
Total segment operating earnings ⁽¹⁾	355.1	283.4	409.2	494.9	1,542.6
Purchase accounting depreciation and amortization	(26.1)	(26.1)	(25.9)	(25.8)	(103.9)
Corporate and other	(29.4)	(24.6)	(15.6)	(35.1)	(104.7)
Non-operating pension and postretirement benefit credit (cost)	4.4	(21.3)	11.9	0.3	(4.7)
Change in fair value of investments	7.6	(140.7)	(5.2)	1.4	(136.9)
Interest expense, net	(29.1)	(29.6)	(30.2)	(29.9)	(118.8)
Income before income taxes	282.5	41.1	344.2	405.8	1,073.6
Income tax (provision) benefit	(43.6)	8.3	(49.4)	(69.8)	(154.5)
Net income	238.9	49.4	294.8	336.0	919.1
Net loss attributable to noncontrolling interest	(2.6)	(4.5)	(3.1)	(2.9)	(13.1)
Net income attributable to Rockwell Automation, Inc.	\$ 241.5	\$ 53.9	\$ 297.9	\$ 338.9	\$ 932.2
Diluted EPS	\$ 2.05	\$ 0.46	\$ 2.55	\$ 2.91	\$ 7.97
Adjusted EPS ⁽²⁾	\$ 2.14	\$ 1.66	\$ 2.66	\$ 3.04	\$ 9.49
Pre-tax Margin	15.2%	2.3%	17.5%	19.1%	13.8%
Segment operating margin					
Intelligent Devices	23.7%	14.6%	19.7%	22.3%	20.2%
Software & Control	22.9%	24.6%	31.4%	34.5%	28.8%
Lifecycle Services	5.5%	7.3%	9.4%	10.7%	8.3%
Total segment operating margin ⁽¹⁾	19.1%	15.7%	20.8%	23.3%	19.9%

(1) Total segment operating earnings and total segment operating margin are non-GAAP measures. See Sales and Earnings Information by Segment for the definition and reasons why management believes this information is useful to investors.

(in millions, except per share amounts and percentages)

(unaudited)

	Fiscal Year 2021										
	Qtr 1	Qtr 2	Qtr 3	Qtr 4	YTD						
Sales											
Intelligent Devices	\$ 721.7	\$ 850.2	\$ 882.9	\$ 857.1	\$ 3,311.9						
Software & Control	441.0	502.3	509.6	494.1	1,947.0						
Lifecycle Services	402.6	423.6	455.7	456.6	1,738.5						
Total sales	\$ 1,565.3	\$ 1,776.1	\$ 1,848.2	\$ 1,807.8	\$ 6,997.4						
Segment operating earnings											
Intelligent Devices	\$ 140.2	\$ 202.0	\$ 193.6	\$ 166.3	\$ 702.1						
Software & Control	133.1	149.8	128.3	119.8	531.0						
Lifecycle Services	36.0	38.3	46.8	37.1	158.2						
Total segment operating earnings ⁽¹⁾	309.3	390.1	368.7	323.2	1,391.3						
Purchase accounting depreciation and amortization	(11.7)	(13.1)	(12.9)	(17.4)	(55.1)						
Corporate and other	(28.0)	(30.4)	(29.2)	(33.0)	(120.6)						
Non-operating pension and postretirement benefit cost	(7.0)	(7.0)	(34.3)	(15.5)	(63.8)						
Change in fair value of investments	390.4	190.9	43.3	(227.2)	397.4						
Legal Settlement	70.0	-	-	-	70.0						
Interest (expense) income, net	(22.3)	(22.8)	(22.1)	(25.8)	(93.0)						
Income before income taxes	700.7	507.7	313.5	4.3	1,526.2						
Income tax provision	(110.3)	(97.4)	(44.5)	70.3	(181.9)						
Net income	590.4	410.3	269.0	74.6	1,344.3						
Income (loss) attributable to noncontrolling interest	(2.9)	(4.7)	(2.3)	(3.9)	(13.8)						
Net income attributable to Rockwell	\$ 593.3	\$ 415.0	\$ 271.3	\$ 78.5	\$ 1,358.1						
Diluted EPS	\$ 5.06	\$ 3.54	\$ 2.32	\$ 0.67	\$ 11.58						
Adjusted EPS ⁽²⁾	\$ 2.38	\$ 2.41	\$ 2.31	\$ 2.33	\$ 9.43						

Note: The sum of the quarterly per share amounts will not necessarily equal the annual per share amounts presented.

Segment operating margin					
Intelligent Devices	19.4%	23.8%	21.9%	19.4%	21.2%
Software & Control	30.2%	29.8%	25.2%	24.2%	27.3%
Lifecycle Services	8.9%	9.0%	10.3%	8.1%	9.1%
Total segment operating margin ⁽¹⁾	19.8%	22.0%	19.9%	17.9%	19.9%
Pre-tax Margin	44.8%	28.6%	17.0%	0.2%	21.8%

⁽¹⁾ Total segment operating earnings and total segment operating margin are non-GAAP measures. See Sales and Earnings Information by Segment for the definition and reasons why management believes this information is useful to investors.

(in millions, except per share amounts and percentages)

(unaudited)

	Fiscal Year 2020										
		Qtr 1		Qtr 2		Qtr 3		Qtr 4		YTD	
Sales							_				
Intelligent Devices	\$	776.6	\$	785.0	\$	659.9	\$	734.5	\$	2,956.0	
Software & Control		452.5		448.2		364.7		415.9		1,681.3	
Lifecycle Services		455.4		448.1		369.4		419.6		1,692.5	
Total sales	\$	1,684.5	\$	1,681.3	\$	1,394.0	\$	1,570.0	\$	6,329.8	
Segment operating earnings											
Intelligent Devices	\$	160.6	\$	180.7	\$	111.6	\$	134.9	\$	587.8	
Software & Control		140.4		136.8		82.1		114.5		473.8	
Lifecycle Services		38.1		54.0		35.7		68.5		196.3	
Total segment operating earnings ⁽¹⁾		339.1		371.5		229.4		317.9		1,257.9	
Purchase accounting depreciation and amortization		(10.0)		(9.5)		(10.6)		(11.3)		(41.4)	
Corporate and other		(32.8)		(17.7)		(26.4)		(22.0)		(98.9)	
Non-operating pension and postretirement benefit (cost) credit		(8.7)		(8.6)		(8.6)		(11.5)		(37.4)	
Change in fair value of investments		71.0		(144.8)		175.5		52.2		153.9	
Interest (expense) income, net		(24.0)		(23.5)		(24.8)		(25.7)		(98.0)	
Income before income taxes		334.6		167.4		334.5		299.6		1,136.1	
Income tax provision		(19.2)		(37.5)		(20.3)		(35.9)		(112.9)	
Net income		315.4		129.9		314.2		263.7		1,023.2	
Income (loss) attributable to noncontrolling interest		4.7		(2.3)		(3.6)		1.0		(0.2)	
Net income attributable to Rockwell	\$	310.7	\$	132.2	\$	317.8	\$	262.7	\$	1,023.4	
Diluted EPS	\$	2.66	\$	1.13	\$	2.73	\$	2.25	\$	8.77	
Adjusted EPS ⁽²⁾	\$	2.15	\$	2.47	\$	1.32	\$	1.93	\$	7.87	
Note: The sum of the quarterly per share amounts will not necessarily equal the	0 0.00r	ual per char	o amoi	inte proconto	d						

Note: The sum of the quarterly per share amounts will not necessarily equal the annual per share amounts presented.

Segment operating margin					
Intelligent Devices	20.7%	23.0%	16.9%	18.4%	19.9%
Software & Control	31.0%	30.5%	22.5%	27.5%	28.2%
Lifecycle Services	8.4%	12.1%	9.7%	16.3%	11.6%
Total segment operating margin ⁽¹⁾	20.1%	22.1%	16.5%	20.2%	19.9%
Pre-tax Margin	19.9%	10.0%	24.0%	19.1%	17.9%

⁽¹⁾ Total segment operating earnings and total segment operating margin are non-GAAP measures. See Sales and Earnings Information by Segment for the definition and reasons why management believes this information is useful to investors.

(in millions, except per share amounts and percentages) (unaudited)

				Fisc	al Year 20 [.]	19		
		Qtr 1	Qtr 2		Qtr 3		Qtr 4	YTD
Sales								
Intelligent Devices	\$	805.1	\$ 816.3	\$	815.8	\$	842.5	\$ 3,279.7
Software & Control		449.9	431.5		444.8		463.8	1,790.0
Lifecycle Services		387.3	409.4		404.5		423.9	1,625.1
Total sales	\$	1,642.3	\$ 1,657.2	\$	1,665.1	\$	1,730.2	\$ 6,694.8
Segment operating earnings								
Intelligent Devices	\$	180.8	\$ 170.0	\$	189.3	\$	156.9	\$ 697.0
Software & Control		146.1	127.7		132.7		124.7	531.2
Lifecycle Services		48.0	56.1		73.9		67.4	245.4
Total segment operating earnings ⁽¹⁾		374.9	 353.8		395.9		349.0	 1,473.6
Purchase accounting depreciation and amortization		(4.1)	(4.3)		(4.1)		(4.1)	(16.6)
Corporate and other		(21.9)	(26.7)		(23.8)		(36.4)	(108.8)
Non-operating pension and postretirement benefit credit		2.6	2.6		2.6		0.6	8.4
Change in fair value of investments		(246.4)	98.2		(25.6)		(228.4)	(402.2)
Valuation adjustments related to the registration of PTC Shares		33.7	-		-		-	33.7
Interest (expense) income, net		(18.0)	 (21.2)		(23.6)		(24.3)	 (87.1)
Income before income taxes		120.8	402.4		321.4		56.4	901.0
Income tax provision		(40.5)	 (56.4)		(60.0)		(48.3)	 (205.2)
Net income	\$	80.3	\$ 346.0	\$	261.4	\$	8.1	\$ 695.8
Diluted EPS	\$	0.66	\$ 2.88	\$	2.20	\$	0.07	\$ 5.83
Adjusted EPS ⁽²⁾	\$	2.24	\$ 2.07	\$	2.43	\$	2.04	\$ 8.78
Note: The sum of the quarterly per share amounts will not pecessarily equal the a	nnua	l ner share an	presented					

Note: The sum of the quarterly per share amounts will not necessarily equal the annual per share amounts presented.

Segment operating margin					
Intelligent Devices	22.5%	20.8%	23.2%	18.6%	21.3%
Software & Control	32.5%	29.6%	29.8%	26.9%	29.7%
Lifecycle Services	12.4%	13.7%	18.3%	15.9%	15.1%
Total segment operating margin ⁽¹⁾	22.8%	21.3%	23.8%	20.2%	22.0%
Pre-tax Margin	7.4%	24.3%	19.3%	3.3%	13.5%

⁽¹⁾ Total segment operating earnings and total segment operating margin are non-GAAP measures. See Sales and Earnings Information by Segment for the definition and reasons why management believes this information is useful to investors.

(in millions, except per share amounts and percentages)

(unaudited)

			Fiscal Year 20	18	
	Qtr 1	Qtr 2	Qtr 3	Qtr 4	YTD
Sales					
Intelligent Devices	\$ 771.6	\$ 812.1	\$ 834.1	\$ 846.6	\$ 3,264.4
Software & Control	433.3	440.5	459.5	454.9	1,788.2
Lifecycle Services	381.7	398.6	405.1	428.0	1,613.4
Total sales	\$ 1,586.6	\$ 1,651.2	\$ 1,698.7	\$ 1,729.5	\$ 6,666.0
Segment operating earnings					
Intelligent Devices	\$ 168.5	\$ 166.3	\$ 188.7	\$ 168.3	\$ 691.8
Software & Control	133.4	128.6	140.3	129.6	531.9
Lifecycle Services	53.5	50.0	53.6	61.0	218.1
Total segment operating earnings ⁽¹⁾	355.4	344.9	382.6	358.9	1,441.8
Purchase accounting depreciation and amortization	(4.4)	(4.5)	(4.3)	(4.2)	(17.4)
Corporate and other	(24.0)	(24.8)	(33.0)	(18.2)	(100.0)
Non-operating pension and postretirement benefit costs	(5.8)	(5.7)	(5.6)	(6.7)	(23.8)
Costs related to unsolicited Emerson proposals	(11.2)	-	-	-	(11.2)
Change in fair value of investments	-	-	(7.3)	131.0	123.7
Valuation adjustments related to the registration of PTC securities	-	-	(69.5)	35.8	(33.7)
Interest (expense) income, net	(12.2)	(10.3)	(11.2)	(14.9)	(48.6)
Income before income taxes	297.8	299.6	251.7	481.7	1,330.8
Income tax provision	(534.2)	(72.2)	(53.1)	(135.8)	(795.3)
Net income	\$ (236.4)	\$ 227.4	\$ 198.6	\$ 345.9	\$ 535.5
Diluted EPS	\$ (1.84)	\$ 1.77	\$ 1.58	\$ 2.80	\$ 4.21
Adjusted EPS ⁽²⁾	\$ 1.99	\$ 1.91	\$ 2.19	\$ 2.13	\$ 8.21
Note: The sum of the quarterly per share amounts will not necessarily equal the ann	ual per share amou	unts presented.			

Segment operating margin					
Intelligent Devices	21.8%	20.5%	22.6%	19.9%	21.2%
Software & Control	30.8%	29.2%	30.5%	28.5%	29.7%
Lifecycle Services	14.0%	12.5%	13.2%	14.3%	13.5%
Total segment operating margin ⁽¹⁾	22.4%	20.9%	22.5%	20.8%	21.6%
Pre-tax Margin	18.8%	18.1%	14.8%	27.9%	20.0%

⁽¹⁾ Total segment operating earnings and total segment operating margin are non-GAAP measures. See Sales and Earnings Information by Segment for the definition and reasons why management believes this information is useful to investors.

Quarterly Reconciliation of Adjusted Income, Adjusted EPS, and Adjusted Effective Tax Rate

(in millions, except per share amounts and percentages)

(unaudited)

	Fiscal Year 2023									
		Qtr 1		Qtr 2		Qtr 3		Qtr 4		YTD
Net income attributable to Rockwell Automation	\$	384.0	\$	300.3	\$	400.2	\$	302.9	\$	1,387.4
Non-operating pension and postretirement benefit (credit) cost, net of tax		(9.6)		79.8		(4.3)		(3.8)		62.1
Purchase accounting depreciation and amortization and impairment attributable to Rockwell Automation,		17.4		17.8		18.2		115.5		168.9
Change in fair value of investments, net of tax		(106.5)		(47.8)		(65.0)		7.6		(211.7)
Adjusted income	\$	285.3	\$	350.1	\$	349.1	\$	422.2	\$	1,406.7
Diluted EPS	\$	3.31	\$	2.59	\$	3.45	\$	2.61	\$	11.95
Non-operating pension and postretirement benefit (credit) cost, net of tax		(0.08)		0.68		(0.04)		(0.03)		0.54
Purchase accounting depreciation and amortization, and impairment attributable to Rockwell Automation,		0.15		0.15		0.16		1.00		1.46
Change in fair value of investments, net of tax		(0.92)		(0.41)		(0.56)		0.06		(1.83)
Adjusted EPS	\$	2.46	\$	3.01	\$	3.01	\$	3.64	\$	12.12
Effective tax rate		19.1%		16.1%		15.5%		35.2%		20.5%
Tax effect of non-operating pension and postretirement benefit (credit) cost		-0.1%		1.9%		-0.1%		0.2%		0.3%
Tax effect of purchase accounting depreciation and amortization, and impairment attributable to Rockwell		0.5%		0.4%		0.6%		-18.0%		-3.7%
Tax effect of change in fair value of investments		-2.4%		-1.0%		-1.9%		-0.4%		-0.7%
Adjusted effective tax rate		17.1%		17.4%		14.1%		17.0%		16.4%

Quarterly Reconciliation of Adjusted Income, Adjusted EPS, and Adjusted Effective Tax Rate

(in millions, except per share amounts and percentages)

(unaudited)

	Fiscal Year 2022									
		Qtr 1		Qtr 2		Qtr 3		Qtr 4		YTD
Net income attributable to Rockwell Automation	\$	241.5	\$	53.9	\$	297.9	\$	338.9	\$	932.2
Purchase accounting depreciation and amortization attributable to Rockwell Automation, net of tax		17.5		17.5		17.3		17.3		69.6
Non-operating pension and postretirement benefit (credit) cost, net of tax		(3.6)		15.8		(8.1)		(1.3)		2.8
Change in fair value of investments, net of tax		(4.1)		107.3		4.0		(1.1)		106.1
Adjusted Income	\$	251.3	\$	194.5	\$	311.1	\$	353.8	\$	1,110.7
Diluted EPS	\$	2.05	\$	0.46	\$	2.55	\$	2.91	\$	7.97
Purchase accounting depreciation and amortization attributable to Rockwell Automation, net of tax		0.15		0.15		0.15		0.15		0.59
Non-operating pension and postretirement benefit (credit) cost, net of tax		(0.03)		0.14		(0.07)		(0.01)		0.02
Change in fair value of investments, net of tax		(0.03)		0.91		0.03		(0.01)		0.91
Adjusted EPS	\$	2.14	\$	1.66	\$	2.66	\$	3.04	\$	9.49
Effective tax rate		15.4%		-20.2%		14.4%		17.2%		14.4%
Tax effect of purchase accounting depreciation and amortization attributable to Rockwell Automation		0.8%		1.0%		0.6%		0.3%		0.6%
Tax effect of non-operating pension and postretirement benefit (credit) cost		0.0%		15.7%		-0.7%		0.3%		0.1%
Tax effect of the change in fair value of investments		-0.9%		19.5%		0.2%		0.0%		0.9%
Adjusted Effective Tax Rate		15.3%		16.0%		14.5%		17.8%		16.0%

Quarterly Reconciliation of Adjusted Income, Adjusted EPS and Adjusted Effective Tax Rate

(in millions, except per share amounts and percentages)

(unaudited)

	Fiscal Year 2021									
	Q	tr 1		Qtr 2	(Qtr 3	(Qtr 4		YTD
Net income attributable to Rockwell Automation	\$	593.3	\$	415.0	\$	271.3	\$	78.5	\$	1,358.1
Purchase accounting depreciation and amortization attributable to Rockwell Automation, net of tax		6.6		7.6		7.6		10.9		32.7
Non-operating pension and postretirement benefit cost (credit), net of tax		5.0		5.0		26.1		11.7		47.8
Change in the fair value of investments, net of tax	(326.2)		(144.8)		(34.1)		172.4		(332.7)
Adjusted Income	\$	278.7	\$	282.8	\$	270.9	\$	273.5	\$	1,105.9
Diluted EPS from net income	\$	5.06		\$3.54	\$	2.32		\$0.67	\$	11.58
Purchase accounting depreciation and amortization attributable to Rockwell Automation, net of tax		0.06		0.07		0.07		0.09		0.28
Non-operating pension and postretirement benefit cost (credit), net of tax		0.04		0.04		0.22		0.10		0.41
Change in the fair value of investments, net of tax		(2.78)		(1.24)		(0.30)		1.47		(2.84)
Adjusted EPS	\$	2.38	\$	2.41	\$	2.31	\$	2.33	\$	9.43
Effective tax rate		15.8%		19.2%		14.2%	-1	634.9%		11.9%
Tax effect of purchase accounting depreciation and amortization attributable to Rockwell Automation		0.2%		0.3%		0.3%		1.6%		0.4%
Tax effect of non-operating pension and postretirement benefit cost (credit)		0.1%		0.1%		0.9%	1	299.0%		0.5%
Tax effect of the change in fair value of investments		-0.7%		-2.9%		-0.8%		331.2%		-1.2%
Adjusted Effective Tax Rate		15.4%		16.7%		14.6%		-3.1%		11.6%

Quarterly Reconciliation of Adjusted Income, Adjusted EPS and Adjusted Effective Tax Rate

(in millions, except per share amounts and percentages)

(unaudited)

		Otr 2		Fiscal Year 2		020		
	Qtr 1		Qtr 2		Qtr 3		Qtr 4	 YTD
Net income attributable to Rockwell Automation	\$ 310.7	\$	132.2	\$	317.8	\$	262.7	\$ 1,023.4
Purchase accounting depreciation and amortization attributable to Rockwell Automation, net of tax	5.4		4.9		5.8		6.3	22.4
Non-operating pension and postretirement benefit cost (credit), net of tax	6.3		6.2		6.2		8.6	27.3
Change in the fair value of investments, net of tax	(71.0)		144.8		(175.5)		(52.2)	(153.9)
Adjusted Income	\$ 251.4	\$	288.1	\$	154.3	\$	225.4	\$ 919.2
Diluted EPS from net income	\$ 2.66		\$1.13	\$	2.73		\$2.25	\$ 8.77
Purchase accounting depreciation and amortization attributable to Rockwell Automation, net of tax	0.04		0.04		0.05		0.06	0.19
Non-operating pension and postretirement benefit cost (credit), net of tax	0.06		0.06		0.05		0.07	0.23
Change in the fair value of investments, net of tax	(0.61)		1.24		(1.51)		(0.45)	(1.32)
Adjusted EPS	\$ 2.15	\$	2.47	\$	1.32	\$	1.93	\$ 7.87
Effective tax rate	5.7%		22.4%		6.1%		12.0%	9.9%
Tax effect of purchase accounting depreciation and amortization attributable to Rockwell Automation	0.4%		0.2%		0.5%		0.2%	0.4%
Tax effect of non-operating pension and postretirement benefit cost (credit)	0.6%		0.2%		0.5%		0.5%	0.6%
Tax effect of the change in fair value of investments	1.6%		-10.2%		7.0%		2.5%	1.5%
Adjusted Effective Tax Rate	 8.3%		12.6%		14.1%		15.2%	 12.4%

Quarterly Reconciliation of Adjusted Income, Adjusted EPS and Adjusted Effective Tax Rate

(in millions, except per share amounts and percentages)

(unaudited)

		1	Fisca	Year 201	9		
	Qtr 1	 Qtr 2		Qtr 3		Qtr 4	YTD
Net income	\$ 80.3	\$ 346.0	\$	261.4	\$	8.1	\$ 695.8
Purchase accounting depreciation and amortization attributable to Rockwell Automation, net of tax	3.3	3.5		3.3		3.3	13.4
Non-operating pension and postretirement benefit credit, net of tax	(2.3)	(2.2)		(2.3)		(0.6)	(7.4)
Change in the fair value of investments, net of tax	191.0	(98.2)		25.6		228.4	346.8
Adjusted Income	\$ 272.3	\$ 249.1	\$	288.0	\$	239.2	\$ 1,048.6
Diluted EPS from net income	\$ 0.66	\$2.88	\$	2.20		\$0.07	\$ 5.83
Purchase accounting depreciation and amortization attributable to Rockwell Automation, net of tax	0.03	0.03		0.03		0.03	0.11
Non-operating pension and postretirement benefit credit, net of tax	(0.02)	(0.02)		(0.02)		(0.01)	(0.06)
Change in fair value of investments, net of tax	 1.57	 (0.82)		0.22		1.95	 2.90
Adjusted EPS	\$ 2.24	\$ 2.07	\$	2.43	\$	2.04	\$ 8.78
Effective tax rate	33.5%	14.0%		18.7%		85.6%	22.8%
Tax effect of purchase accounting depreciation and amortization attributable to Rockwell Automation	0.0%	0.0%		0.1%		0.0%	0.0%
Tax effect of non-operating pension and postretirement benefit credit	0.0%	0.1%		0.0%		0.9%	0.1%
Tax effect of change in fair value of investments	 -14.8%	 4.5%		-1.4%		-69.5%	 -5.0%
Adjusted Effective Tax Rate	 18.7%	 18.6%		17.4%		17.0%	 17.9%

Sales By Geographic Region^(a) (in millions, except percentages) (unaudited)

	Year Ended September 30, 2023 2022 2021 2020 2019 2018 2017 2016 2015 2014 2013 2012 2011 2010 2009														
	2023	2022	2021	2020	2019	2018	2017	2016	2015	2014	2013	2012	2011	2010	2009
North America Europe, Middle East Africa Asia Pacific Latin America	\$ 5,224.0 1,870.6 1,358.0 605.4	\$ 4,722.0 1,437.6 1,088.0 512.8	\$ 4,132.8 1,405.7 1,012.2 446.7	\$ 3,760.2 1,249.3 868.7 451.6	\$ 4,014.3 1,249.8 908.6 522.1	\$ 3,964.1 1,286.8 933.3 481.8	\$ 3,801.8 1,193.7 866.4 449.4	\$ 3,529.8 1,147.2 764.4 438.1	\$ 3,813.4 1,174.0 834.5 486.0	\$ 3,851.6 1,351.8 884.0 536.1	\$ 3,671.6 1,284.9 851.9 543.5	\$ 3,531.6 1,280.6 942.4 504.8	\$ 3,314.0 1,267.6 910.6 508.2	\$ 2,777.2 987.3 724.3 368.2	\$ 2,466.3 962.1 579.3 324.8
Total	\$ 9,058.0	\$ 7,760.4	\$ 6,997.4	\$ 6,329.8	\$ 6,694.8	\$ 6,666.0	\$ 6,311.3	\$ 5,879.5	\$ 6,307.9	\$ 6,623.5	\$ 6,351.9	\$ 6,259.4	\$ 6,000.4	\$ 4,857.0	\$ 4,332.5
North America Europe, Middle East Africa Asia Pacífic Latin America	58% 20% 15% 7%	61% 18% 14% 7%	59% 20% 15% 6%	59% 20% 14% 7%	60% 19% 13% 8%	60% 19% 14% 7%	60% 19% 14% 7%	60% 20% 13% 7%	60% 19% 13% 8%	59% 20% 13% 8%	58% 20% 13% 9%	56% 21% 15% 8%	56% 21% 15% 8%	57% 20% 15% 8%	57% 22% 13% 8%
Total	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%

(a) Sales are attributed to the geographic regions based on the country of destination.

Condensed Consolidated Balance Sheet Information

(in millions, except per share amounts and ratios)

(unaudited)

								September 30							
	2023	2022	2021	2020	2019	2018	2017	2016	2015	2014	2013	2012	2011	2010	2009
Assets													·		
Current assets															
Cash and cash equivalents	\$ 1.071.8	\$ 490.7	\$ 662.2	\$ 704.6	\$ 1,018.4	\$ 618.8	\$ 1.410.9	\$ 1.526.4	\$ 1.427.3	\$ 1,191.3	\$ 1,200.9	\$ 903.9	\$ 988.9	\$ 813.4	\$ 643.8
Short-term Investments	0.6	12.6	0.6	0.6	39.6	290.9	1,124.6	902.8	721.9	628.5	372.7	350.0	-	-	_
Receivables	2,167.4	1,736.7	1,424.5	1,249.1	1,178.7	1,190.1	1,135.5	1,079.0	1,041.0	1,215.8	1,186.1	1,187.3	1,063.4	859.0	726.3
Inventories	1.404.9	1.054.2	798.1	584.0	575.7	581.6	558.7	526.6	535.6	588.4	615.4	619.0	641.7	603.3	436.4
Other current assets	266.1	316.5	178.0	147.5	173.3	149.3	191.0	150.2	171.0	310.2	304.8	327.3	381.1	310.9	328.3
Total current assets	4,910.8	3,610.7	3,063.4	2,685.8	2,985.7	2,830.7	4,420.7	4,185.0	3,896.8	3,934.2	3,679.9	3,387.5	3,075.1	2,586.6	2,134.8
Property, net	684.2	586.5	581.9	574.4	571.9	576.8	583.9	578.3	605.6	632.9	616.0	587.1	561.4	536.9	532.5
Operating lease right-of-use assets	349.4	321.0	377.7	342.9	-	-	-	-	-	-	-	-	-	-	-
Goodwill and intangibles	4,381.6	4,426.0	4,647.7	2,129.6	1,265.2	1,290.7	1,315.7	1,329.2	1,258.3	1,296.8	1,235.8	1,158.3	1,170.6	1,129.8	1,144.1
Long-term investments	157.1	1,056.0	1,363.5	953.5	793.9	1,288.0	325.7	54.4	51.8	54.3	51.1	45.2	42.9	31.6	40.5
Other assets ⁽¹⁾⁽²⁾	820.9	758.5	667.4	578.5	496.3	275.8	515.7	954.3	592.2	306.1	261.8	458.4	434.9	463.4	453.8
Total assets	\$ 11,304.0	\$ 10,758.7	\$ 10,701.6	\$ 7,264.7	\$ 6,113.0	\$ 6,262.0	\$ 7,161.7	\$ 7,101.2	\$ 6,404.7	\$ 6,224.3	\$ 5,844.6	\$ 5,636.5	\$ 5,284.9	\$ 4,748.3	\$ 4,305.7
Liabilities and equity															
Current liabilities															
Short-term debt	\$ 94.7	\$ 359.3	\$ 509.7	\$ 24.6	\$ -	\$ 551.0	\$ 350.4	\$ 448.6	\$ -	\$ 325.0	\$ 179.0	\$ 157.0	\$ -	\$ -	\$ -
Current portion of long-term debt	8.6	609.1	6.8	-	300.5	-	250.0	-	-	-	-	-	-	-	-
Accounts payable	1,150.2	1,028.0	889.8	687.8	694.6	713.4	623.2	543.1	521.7	520.6	546.7	547.6	455.1	435.7	313.3
Other current liabilities	2,111.8	1,575.8	1,585.9	1,098.4	941.7	972.5	922.2	984.2	806.0	846.5	819.0	827.0	874.8	786.6	633.9
Total current liabilities	3,365.3	3,572.2	2,992.2	1,810.8	1,936.8	2,236.9	2,145.8	1,975.9	1,327.7	1,692.1	1,544.7	1,531.6	1,329.9	1,222.3	947.2
Long-term debt ⁽¹⁾	2,862.9	2,867.8	3,464.6	1,974.7	1,956.4	1,225.2	1,243.4	1,516.3	1,500.9	900.4	905.1	905.0	905.0	904.9	904.7
Operating lease liabilities	285.3	263.5	313.6	274.7	-	-	-	-	-	-	-	-	-	-	-
Other liabilities	1,047.1	1,038.5	1,237.1	1,857.7	1,815.6	1,182.4	1,108.9	1,618.9	1,319.3	973.7	809.3	1,348.2	1,302.0	1,160.7	1,137.4
Shareowners' equity	3,743.4	3,016.7	2,694.1	1,346.8	404.2	1,617.5	2,663.6	1,990.1	2,256.8	2,658.1	2,585.5	1,851.7	1,748.0	1,460.4	1,316.4
Total liabilities and equity	\$ 11,304.0	\$ 10,758.7	\$ 10,701.6	\$ 7,264.7	\$ 6,113.0	\$ 6,262.0	\$ 7,161.7	\$ 7,101.2	\$ 6,404.7	\$ 6,224.3	\$ 5,844.6	\$ 5,636.5	\$ 5,284.9	\$ 4,748.3	\$ 4,305.7
Ratios															
Debt-to-total capital	44.2%	56.0%	59.6%	59.8%	84.8%	52.3%	40.9%	49.7%	39.9%	31.6%	29.5%	36.4%	34.1%	38.3%	40.7%
Debt to equity	79.2%	127.2%	147.8%	148.4%	558.4%	109.8%	69.2%	98.7%	66.5%	46.1%	41.9%	57.4%	51.8%	62.0%	68.7%
Current ratio	1.46	1.01	147.8%	1.48	1.54	1.27	2.06	2.12	2.94	2.33	2.38	2.21	2.31	2.12	2.25
Equity per share	\$ 32.61	\$ 26.03	\$ 23.23	\$ 11.63	\$ 3.42	\$ 12.90	\$ 20.74	\$ 15.49	\$ 17.05	\$ 19.44	\$ 18.63	\$ 13.25	\$ 12.32	\$ 10.31	\$ 9.26
Basic weighted average outstanding shares	114.8	115.9	116.0	115.8	118.3	125.4	128.4	128.5	132.4	136.7	138.8	139.8	141.9	141.7	142.1
Debt ratings at September 30, 2023								Fitch	S&P	Moody's					
Commercial paper								F1	A-1	P-2					
Long-term debt								A	A	A3					

(1) In April 2015; the Financial Accounting Standards Board (FASB) issued new guidance retrospectively as of September 30, 2015. We have included \$9.4 million and \$5.2 million of debt issuance costs associated with our long-term debt as a reduction of long-term debt, which we previously included within other assets, at September 30, 2015 and 2014, respectively. For purposes of the table above, this guidance has been applied only to fiscal 2014 and 2015.

⁽²⁾ In November 2015, the FASB issued new guidance that requires all deferred income taxes to be classified on the balance sheet as noncurrent assets or liabilities rather than separating current and noncurrent deferred income taxes based on the classification of the related assets and liabilities. This requirement is effective for us no later than October 1, 2017; however, we elected to adopt earlier as of December 31, 2015. Upon adoption of this guidance we retrospectively reclassified \$151.2 million of deferred income taxes to noncurrent assets to noncurrent assets to noncurrent assets asset on 2015.

Condensed Consolidated Cash Flow Information

(in millions) (unaudited)

	Year Ended September 30, 2023 2022 2021 2020 2019 2018 2017 2016 2015 2014 2013 2012 2011 2010 2009														
	2023	2022	2021	2020	2019	2018				2014	2013	2012	2011	2010	2009
Continuing Operations:															
Operating Activities							A 005 7								a
Net income	\$ 1,278.0	\$ 919.1	\$ 1,344.3	\$ 1,023.2	\$ 695.8	\$ 535.5	\$ 825.7	\$ 729.7	\$ 827.6	\$ 826.8	\$ 756.3	\$ 737.0	\$ 697.8	\$ 464.3 (23.9)	\$ 220.7
Income from discontinued operations	-			-	-	-	-	-	-	-	-	-	(0.7)	(,	(2.8)
Income from continuing operations	1,278.0	919.1	1,344.3	1,023.2	695.8	535.5	825.7	729.7	827.6	826.8	756.3	737.0	697.1	440.4	217.9
Adjustments to arrive at cash provided by operating activites:															
Depreciation and amortization	250.4	238.9	189.8	172.7	152.2	164.6	168.9	172.2	162.5	152.5	145.2	138.6	131.3	127.3	134.1
Retirement benefits expense	125.3	76.4	155.1	129.5	70.7	114.0	176.0	157.1	141.3	132.9	170.4	105.9	100.9	89.1	48.5
Pension contributions	(25.9)	(53.6)	(35.8)	(84.1)	(30.9)	(50.3)	(254.9)	(44.3)	(41.0)	(42.1)	(41.3)	(341.1)	(184.7)	(181.2)	(28.8)
Change in fair value of investments	(279.3)	136.9	(397.4)	(153.9)	368.5	(90.0)	-	-	-	-	-	-		-	-
Goodwill impairment	157.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Receivables/inventories/payables	(594.4)	(536.4)	(156.1)	16.4	(0.8)	(61.9)	(2.3)	18.0	88.2	(61.5)	(8.2)	(24.1)	(234.1)	(180.9)	254.6
Compensation and benefits	209.1	(78.2)	174.6	(44.6)	(45.2)	22.4	124.7	(81.1)	(33.9)	43.3	(8.5)	(67.0)	16.9	143.9	(56.7)
Tax payments related to the gain on divestiture of Power Systems Other	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Other	253.9	120.0	(13.5)	61.3	(28.3)	665.7	(4.1)	(4.3)	43.0	(18.6)	0.9	169.4	116.3	55.4	(43.2)
Cash provided by operating activities	1,374.6	823.1	1,261.0	1,120.5	1,182.0	1,300.0	1,034.0	947.3	1,187.7	1,033.3	1,014.8	718.7	643.7	494.0	526.4
Investing Activities															
Capital expenditures	(160.5)	(141.1)	(120.3)	(113.9)	(132.8)	(125.5)	(141.7)	(116.9)	(122.9)	(141.0)	(146.2)	(139.6)	(120.1)	(99.4)	(98.0)
Acquisitions of businesses, net of cash acquired	(168.4)	(16.6)	(2,488.5)	(550.9)	(20.7)	(9.9)	(1.1)	(139.1)	(21.2)	(81.5)	(84.8)	(16.2)	(45.9)	-	(30.7)
Proceeds from sales of property, business and investment	0.2	0.6	0.4	14.9	4.5	0.5	95.1	0.4	2.1	0.4	0.5	2.6	5.1	10.4	8.8
Proceeds from maturities of investments	12.0	3.3	0.6	6.0	312.8	1,106.1	912.6	886.3	762.7	447.8	350.0	137.5	-	-	-
Purchases of investments	(27.1)	(59.8)	(13.6)	(10.7)	(5.1)	(1,296.9)	(1,444.2)	(1,070.7)	(867.6)	(705.7)	(372.2)	(487.5)	-	-	(8.4)
Proceeds from sale of investments	1,210.4	210.2	-	37.9	66.3	155.3	62.6	-	-	-		-	-	-	-
Other investing activities	(12.3)	(4.4)	(5.2)	(1.3)		-				(3.4)	(4.1)	-			(4.1)
Cash provided by (used for) investing activities	854.3	(7.8)	(2,626.6)	(618.0)	225.0	(170.4)	(516.7)	(440.0)	(246.9)	(483.4)	(256.8)	(503.2)	(160.9)	(89.0)	(132.4)
Financing Activities															
Net (repayment) issuance of short-term debt	(256.9)	40.8	275.9	-	(551.0)	200.6	(98.2)	448.6	(325.0)	146.0	22.0	157.0	-	-	(100.0)
(Repayment) issuance of short-term debt, net of issuance costs	(18.8)	(191.2)	208.9	23.6	((***)		(****)						(
(Repayment) issuance of long-term debt, net of discount and issuance costs	(599.8)	-	1,485.6	(300.7)	987.6	(250.0)	-	-	594.3	-	-	-	-	-	-
Cash dividends	(542.4)	(519.4)	(497.1)	(472.8)	(459.8)	(440.8)	(390.7)	(378.2)	(350.1)	(320.5)	(276.3)	(247.4)	(211.0)	(173.6)	(164.5)
Purchases of treasury stock	(311.5)	(301.3)	(299.7)	(264.2)	(1,009.0)	(1,482.3)	(342.6)	(507.6)	(598.4)	(485.7)	(402.7)	(259.4)	(298.7)	(118.8)	(53.5)
Proceeds from the exercise of stock options Excess income tax benefit from share-based compensation	88.5	57.9	154.6	214.4	47.4	81.8	181.9	36.2 3.3	60.3 12.4	108.5 29.9	172.3	49.0 18.5	174.0 38.1	35.2 16.1	11.3 2.4
Other financing activities	(34.7)	(21.0)	(30.4)	- 0.8	- (1.1)	- 1.8	-	- 3.3	(1.6)	- 29.9	31.9 (1.8)	(0.4)	(0.3)	(0.3)	(3.1)
Other infancing activities	(34.7)	(21.0)	(30.4)	0.0	(1.1)	1.0			(1.0)		(1.0)	(0.4)	(0.3)	(0.3)	(5.1)
Cash (used for) provided by financing activities	(1,675.6)	(934.2)	1,297.8	(798.9)	(985.9)	(1,888.9)	(649.6)	(397.7)	(608.1)	(521.8)	(454.6)	(282.7)	(297.9)	(241.4)	(307.4)
Effect of exchange rate changes on cash	19.2	(52.6)	16.8	8.4	(21.5)	(32.8)	16.8	(10.5)	(96.7)	(37.7)	0.6	(16.8)	(5.8)	6.8	(24.5)
Cash provided by (used for) continuing operations	572.5	(171.5)	(51.0)	(288.0)	399.6	(792.1)	(115.5)	99.1	236.0	(9.6)	304.0	(84.0)	179.1	170.4	62.1
Discontinued Operations:											(7.0)	(1.0)	(2.0)	(0.8)	(0.5)
Cash used for discontinued operating activities Cash used for discontinued operations											(7.0) (7.0)	(1.0) (1.0)	(3.6) (3.6)	(0.8)	(0.5)
Increase (decrease) in cash and cash equivalents	572.5	(171.5)	(51.0)	(288.0)	399.6	(792.1)	(115.5)	99.1	236.0	(9.6)	297.0	(85.0)	175.5	169.6	61.6
Cash, cash equivalents, and restricted cash at beginning of year	507.9	679.4	730.4	1,018.4	618.8	1,410.9	1,526.4	1,427.3	1,191.3	1,200.9	903.9	988.9	813.4	643.8	582.2
Cash, cash equivalents, and restricted cash at end of $\ensuremath{year}^{\ensuremath{lc}}$	\$ 1,080.4	\$ 507.9	\$ 679.4	<u>\$ 730.4</u>	\$ 1,018.4	\$ 618.8	<u>\$ 1,410.9</u>	\$ 1,526.4	<u>\$ 1,427.3</u>	<u>\$ 1,191.3</u>	\$ 1,200.9	<u>\$ 903.9</u>	\$ 988.9	<u>\$ 813.4</u>	\$ 643.8
Free cash flow ⁽¹⁾	\$ 1,214.1	\$ 682.0	\$ 1,140.7	\$ 1,006.6	\$ 1,049.2	\$ 1,174.5	\$ 892.3	\$ 833.7	\$ 1,077.2	\$ 922.2	\$ 900.5	\$ 597.6	\$ 561.7	\$ 410.7	\$ 430.8

(1) Free Cash Flow is a non-GAAP measure. See Other Supplemental Information: Free Cash Flow for the definition and reasons why management believes this information is useful to investors.

⁽²⁾Cash, cash equivalents, and restricted cash at September 30, 2022, 2021, and 2020, includes \$17.2M (\$8.6M in Other assets on the Condensed Consolidated Balance Sheet), \$17.2 million (\$17.2M in Other assets on the Condensed Consolidated Balance Sheet), september 30, 2022, 2021, and 2020, includes \$17.2M (\$8.6M in Other assets on the Condensed Consolidated Balance Sheet), \$17.2 million (\$17.2M in Other assets on the Condensed Consolidated Balance Sheet), respectively, of restricted cash.

Return on Invested Capital (in millions, except percentages)

(unaudited)

Return On Invested Capital (ROIC) is a non-GAAP financial measure. We believe that ROIC is useful to investors as a measure of performance and of the effectiveness of the use of capital in our operations. We use ROIC as one measure to monitor and evaluate our performance. Our measure of ROIC may be different from that used by other companies. We define ROIC as the percentage resulting from the following calculation:

(a) Net Income, before Interest expense, Income tax provision, and Purchase accounting depreciation and amortization, divided by;

(b) average invested capital for the year, calculated as a five quarter rolling average using the sum of Short-term debt, Long-term debt, Shareowners' equity, and Accumulated amortization of goodwill and other intangible assets, minus Cash and cash equivalents, Short-term investments, and long-term investments (fixed income securities), multiplied by;

(c) one minus the effective tax rate for the period.

ROIC is calculated as follows (in millions, except percentages):

······································).														
							Twelve Mo	nths Ended Se	ptember 30,						
	2023	2022	2021	2020	2019	2018	2017	2016	2015	2014	2013	2012	2011	2010	2009
(a) Return															
Net income from continuing operations	\$ 1,278.0	\$ 919.1	\$ 1,344.3	\$ 1,023.2	\$ 695.8	\$ 535.5	\$ 825.7	\$ 729.7	\$ 827.6	\$ 826.8	\$ 756.3	\$ 737.0	\$ 697.1	\$ 440.4	\$ 217.9
Interest expense	135.3	123.2	94.6	103.5	98.2	73.0	76.2	71.3	63.7	59.3	60.9	60.1	59.5	60.5	60.9
Income tax provision	330.5	154.5	181.9	112.9	205.2	795.3	211.7	213.4	299.9	307.4	224.6	228.9	170.5	103.8	56.0
Purchase accounting depreciation and amortization	264.4	103.9	55.1	41.4	16.6	17.4	21.4	18.4	21.0	21.6	19.3	19.8	19.8	18.9	18.6
Special items															(4.0)
Return	\$ 2,008.2	\$ 1,300.7	\$ 1,675.9	\$ 1,281.0	\$ 1,015.8	\$ 1,421.2	\$ 1,135.0	\$ 1,032.8	\$ 1,212.2	\$ 1,215.1	\$ 1,061.1	\$ 1,045.8	\$ 946.9	\$ 623.6	\$ 349.4
(b) Average invested capital															
Short-term debt	\$ 847.6	\$ 665.3	\$ 147.0	\$ 230.8	\$ 416.2	\$ 460.1	\$ 585.9	\$ 248.2	\$ 166.6	\$ 275.5	\$ 209.0	\$ 207.2	\$-	\$-	\$ 70.1
Long-term debt	2,866.5	3,346.3	2,275.0	1,965.7	1,658.1	1,233.0	1,296.9	1,509.0	1,261.9	905.3	905.0	905.0	904.9	904.8	904.6
Shareowners' equity	3,401.2	2,826.6	2,124.3	962.9	1,157.8	1,965.7	2,215.8	2,164.1	2,521.3	2,680.7	2,086.7	1,881.5	1,709.7	1,387.9	1,563.5
Accumulated amortization of goodwill and intangibles	1,107.1	1,012.1	988.5	920.0	883.1	866.2	834.1	811.8	792.6	772.7	775.2	751.0	716.7	679.4	648.3
Cash and cash equivalents	(584.4)	(523.8)	(730.6)	(840.2)	(767.7)	(1,190.1)	(1,504.4)	(1,461.7)	(1,376.1)	(1,210.6)	(1,010.2)	(878.8)	(922.7)	(763.3)	(576.0)
Short-term and long-term investments	(5.4)	(5.3)	(0.6)	(9.3)	(210.4)	(948.3)	(1,111.7)	(846.5)	(639.3)	(485.2)	(361.7)	(232.5)	-	-	
Average invested capital	\$ 7,632.6	\$ 7,321.2	\$ 4,803.6	\$ 3,229.9	\$ 3,137.1	\$ 2,386.6	\$ 2,316.6	\$ 2,424.9	\$ 2,727.0	\$ 2,938.4	\$ 2,604.0	\$ 2,633.4	\$ 2,408.6	\$ 2,208.8	\$ 2,610.5
(c) Effective tax rate															
Income tax provision	330.5	154.5	181.9	112.9	205.2	257.0	211.7	213.4	299.9	307.4	224.6	228.9	170.5	103.8	56.0
Income from continuing operations before income taxes	\$ 1,608.5	\$ 1,073.6	\$ 1,526.2	\$ 1,136.1	\$ 901.0	\$ 1,330.8	\$ 1,037.4	\$ 943.1	\$ 1,127.5	\$ 1,134.2	\$ 980.9	\$ 965.9	\$ 867.6	\$ 544.2	\$ 273.9
Effective tax rate	20.5%	14.4%	11.9%	9.9%	22.8%	19.3%	20.4%	22.6%	26.6%	27.1%	22.9%	23.7%	19.7%	19.1%	20.4%
(a) / (b) * (1-c) Return On Invested Capital	20.9%	15.2%	30.7%	35.7%	25.0%	48.1%	39.0%	33.0%	32.6%	30.1%	31.4%	30.3%	31.6%	22.8%	10.7%

Other Supplemental Information

(in millions, except per share amounts and percentages)

(unaudited)

Adjusted Income, Adjusted EPS and Adjusted Effective Tax Rate

Adjusted Income, Adjusted EPS and Adjusted Effective Tax Rate are non-GAAP earnings measures that exclude non-operating pension and postretirement benefit cost, purchase accounting depreciation and amortization, and impairment expense attributable to Rockwell Automation, change in fair value of investments, and Net income (loss) attributable to noncontrolling interests, including their respective tax effects.

We believe that Adjusted Income, Adjusted EPS and Adjusted Effective Tax Rate provide useful information to our investors about our operating performance and allow management and investors to compare our operating performance period over period. Adjusted EPS is also used as a financial measure of performance for our annual incentive compensation. Our measures of Adjusted Income, Adjusted EPS and Adjusted Effective Tax Rate may be different from measures used by other companies. These non-GAAP measures should not be considered a substitute for Net income attributable to Rockwell Automation, diluted EPS, and effective tax rate.

The following are reconciliations of Net income attributable to Rockwell Automation, diluted EPS, and effective tax rate to Adjusted Income, Adjusted EPS, and Adjusted Effective Tax Rate, respectively (in millions, except per share amounts and percentages):

	Y	ear End	ded Septembe	r 30,	
	2023		2022		2021
Net income attributable to Rockwell Automation	\$ 1,387.4	\$	932.2	\$	1,358.1
Purchase accounting depreciation, amortization, and impairment attributable to Rockwell Automation, net of ta	168.9		69.6		32.7
Non-operating pension and postretirement benefit cost, net of tax ⁽¹⁾	62.1		2.8		47.8
Change in fair value of investments, net of tax	(211.7)		106.1		(332.7)
Adjusted Income	\$ 1,406.7	\$	1,110.7	\$	1,105.9
Diluted EPS from continuing operations	\$ 11.95	\$	7.97	\$	11.58
Purchase accounting depreciation, amortization, and impairment attributable to Rockwell Automation, net of ta	1.46		0.59		0.28
Non-operating pension and postretirement benefit cost, net of tax ⁽¹⁾	0.54		0.02		0.41
Change in fair value of investments, net of tax	(1.83)		0.91		(2.84)
Adjusted EPS	\$ 12.12	\$	9.49	\$	9.43
Efffective tax rate	20.5%		14.4%		11.9%
Tax effect of purchase accounting depreciation, amortization, and impairment attributable to Rockwell Automa	-3.7%		0.6%		0.4%
Tax effect of non-operating pension and postretirement benefit cost ⁽¹⁾	0.3%		0.1%		0.5%
Tax effect of change in fair value of investments	-0.7%		0.9%		-1.2%
Adjusted Effective Tax Rate	16.4%		16.0%		11.6%

⁽¹⁾ See Other Supplemental Information: Components of Pension and Postretirement Benefit Expense for a reconciliation of the components of non-operating pension and postretirement benefit cost by fiscal year.

Other Supplemental Information

(in millions, except percentages) (unaudited)

Free Cash Flow

Our definition of free cash flow, which is a non-GAAP financial measure, takes into consideration capital investments required to maintain the operations of our businesses and execute our strategy. In the first quarter of fiscal year 2017, we adopted a new share-based compensation accounting standard that requires the excess income tax benefit from share-based compensation to be classified as an operating, rather than as a financing, cash flow. In previous periods, we added this benefit back to our calculation of free cash flow in order to generally classify cash flows arising from income taxes as operating cash flows. Beginning in the first quarter of fiscal year 2017, no adjustment is necessary as this benefit is already included in operating cash flows.

In our opinion, free cash flow provides useful information to investors regarding our ability to generate cash from business operations that is available for acquisitions and other investments, service of debt principal, dividends and share repurchases. We use free cash flow, as defined, as one measure to monitor and evaluate performance, including as a financial measure for our annual incentive compensation. Our definition of free cash flow may be different from definitions used by other companies.

								Y	ear E	nded Sept	ember	30,												
	20	023	2022	 2021	 2020	 2019	-	2018		2017	201	16	2015		2014	2	013	2	012	2	011	2	2010	2009
Cash provided by continuing operating activities	\$ 1	,374.6	\$ 823.1	\$ 1,261.0	\$ 1,120.5	\$ 1,182.0	\$	1,300.0	\$	1,034.0	\$ 9	47.3	\$ 1,187.7	\$ 1	1,033.3	\$ 1	014.8	\$	718.7	\$	643.7	\$	494.0	\$ 526.4
Capital expenditures of continuing operations		(160.5)	(141.1)	(120.3)	(113.9)	(132.8)		(125.5)		(141.7)	(1	16.9)	(122.9)		(141.0)		146.2)	((139.6)	(120.1)		(99.4)	(98.0)
Excess income tax benefit from share-based compensation		-	 -	 -	 -	 -		-		-		3.3	12.4		29.9		31.9		18.5		38.1		16.1	2.4
Free Cash Flow	\$ 1	,214.1	\$ 682.0	\$ 1,140.7	\$ 1,006.6	\$ 1,049.2	\$	1,174.5	\$	892.3	\$ 8	33.7	\$ 1,077.2	\$	922.2	\$	900.5	\$	597.6	\$	561.7	\$	410.7	\$ 430.8
									-															
Adjusted Income	\$1	,406.7	\$ 1,110.7	\$ 1,105.9	\$ 919.2	\$ 1,035.2	\$	1,029.9	\$	878.7	\$ 7	78.4	\$ 868.4	\$	862.7	\$	806.3	\$	759.6	\$	712.1	\$	446.9	\$ 205.6
Free Cash Flow as a % of Adjusted Income		86%	61%	103%	110%	101%		114%		102%	1	107%	124%		107%		112%		79%		79%		92%	210%

Other Supplemental Information (in millions) (unaudited)

Components of Pension and Postretirement Benefit Expense

We have adopted ASU 2017-07, which defines operating and non-operating pension and postretirement benefit cost. Under this new standard, only the service cost component of pension and postretirement benefit cost are considered to be non-operating costs. These components of net periodic pension and postretirement benefit cost primarily relate to changes in pension assets and liabilities that are a result of market performance; we consider these and other excluded costs to be unrelated to the operating performance of our business.

The following are the components of operating and non-operating pension and postretirement benefit costs (in millions):

							Year ende	d September 3),						
	2023	2022	2021	2020	2019	2018	2017	2016	2015	2014	2013	2012	2011	2010	2009
Service cost Operating pension and postretirement benefit cost	\$ 42.6 42.6	\$ 71.7 71.7	\$ 91.3 91.3	\$ 92.1 92.1	\$ 79.1 79.1	\$ 90.2 90.2	\$ 98.4 98.4	\$ 89.3 89.3	\$ 87.2 87.2	\$ 80.5 80.5	\$ 94.4 94.4	\$ 74.0 74.0	\$ 73.6 73.6	\$ 72.5 72.5	\$ <u>59.6</u> 59.6
Interest cost	151.9	136.9	126.8	138.0	160.6	157.7	154.1	172.8	171.3	180.7	166.5	174.8	174.1	172.2	168.0
Expected return on plan assets	(190.6)	(230.7)	(241.3)	(244.8)	(244.7)	(244.8)	(225.2)	(218.3)	(223.2)	(217.9)	(226.3)	(228.1)	(204.5)	(192.1)	(191.5)
Amortization of prior service credit	0.1	(0.2)	(4.0)	(4.5)	(4.2)	(4.9)	(9.8)	(14.0)	(17.2)	(12.9)	(13.2)	(12.9)	(12.8)	(14.4)	(14.3)
Amortization of net actuarial loss	(2.1)	60.1	142.5	148.7	78.7	115.1	155.2	126.8	123.2	102.6	149.0	97.1	70.1	50.5	26.4
Settlement and curtailment charges (benefit)	123.4	38.6	39.8	-	1.2	0.7	3.3	0.5	-	(0.1)	-	1.0	0.4	0.4	0.3
Non-operating pension and postretirement benefit cost (credit)	82.7	4.7	63.8	37.4	(8.4)	23.8	77.6	67.8	54.1	52.4	76.0	31.9	27.3	16.7	(11.2)
Net periodic pension and postretirement benefit cost	\$ 125.3	\$ 76.4	\$ 155.1	\$ 129.5	\$ 70.7	\$ 114.0	\$ 176.0	\$ 157.1	\$ 141.3	\$ 132.9	\$ 170.4	\$ 105.9	\$ 100.9	\$ 89.1	\$ 48.5

Other Supplemental Information

(unaudited)

Cumulative Effect of Accounting Change

Effective September 30, 2006, we adopted FIN 47, which clarifies the guidance included in SFAS No. 143, *Accounting for Asset Retirement Obligations* (SFAS 143). Under FIN 47, companies must accrue for costs related to a legal obligation associated with the retirement of a tangible long-lived asset that results from the acquisition, construction, development or the normal operation of the long-lived asset. The application of FIN 47 resulted in a charge to continuing operations, net of tax, of \$17.7 million included in the Consolidated Statement of Operations for the year ended September 30, 2006 as the cumulative effect of change in accounting principle.